

Family: CNC MACHINE CENTRES AND ROUTERS	Code: 004462
SubFamily: CNC Machine Centers With Pod And Rail	
Brand: BIESSE	
Model: ROVER 30 L 2	



Type of work	Drilling Routing
X axis working area	173.23 inch
Y axis working area	60.63 inch
Working Table	Pod and Rail
Number of controlled axes	4 axes
Total number of drilling spindles	28
Total number of tool changer positions	10
No. working fields	2
Working table	yes
Working table	Pod and Rail
No. Of Rails	8
Pod Position Indicators	yes

Vacuum cups to secure piece being processed	yes
No. vacuum cups	24
Vacuum pump	yes
No. pumps	1
Boring units	1
	BORING UNITS 1 Unit : top Vertical Boring Spindles : 20 Horizontal Boring Spindles in X : 6 Horizontal Boring Spindles in Y : 2 Total number of vertical + horizontal spindles : 28
Router Spindles	1
	ROUTER SPINDLES 1 Unit : top No. controlled axes : 4 Automatic tool change : yes
Grooving unit	1
	GROOVING UNIT 1 Unit : top Unit : Fixed for Grooving in X Max. tool diameter : 4.72 inch
Tool magazine	2
	TOOL MAGAZINE 1 No. positions : 7 Tool : positioned on the machining head TOOL MAGAZINE 2 No. positions : 3 Tool : positioned at the side of the machine
Control system	XNC PC Control
Safety standard EC mark	yes
Protection structure for operating units with safety sensors	yes

Protective mesh secured to the machine	yes
Safety system	Front safety mats
