

Family: CNC WORK STATIONS	Code: 004112
SubFamily: CNC Flexible Drilling & Inserting	
Brand: BIESSE	
Model: SKIPPER V31	



Type of work	Drilling Routing
X axis working area	2500 mm
Y axis working area	900 mm
Number of controlled axes	3 axes
Total number of drilling spindles	16
X axis work area	2500 mm
Y axis work area	900 mm
X axis movement speed	25 m/min
Y axis movement speed	50 m/min
Z axis movement speed	5 m/min
Collet to secure piece being processed	yes
Bore operator units	1

BORE OPERATOR UNITS 1
Unit : top
Spindles for vertical boring : 10
Spindles for horizontal boring in direction X : 4
Spindles for horizontal boring in direction Y : 2
Total number of vertical + horizontal spindles : 16

Router Spindles	1
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ROUTER SPINDLES 1
No. controlled axes : 3

Grooving unit	1
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GROOVING UNIT 1
Unit : top
Unit : fixed to create channels in direction X
Max. tool diameter : 120 mm

Safety standard CE mark	yes
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