

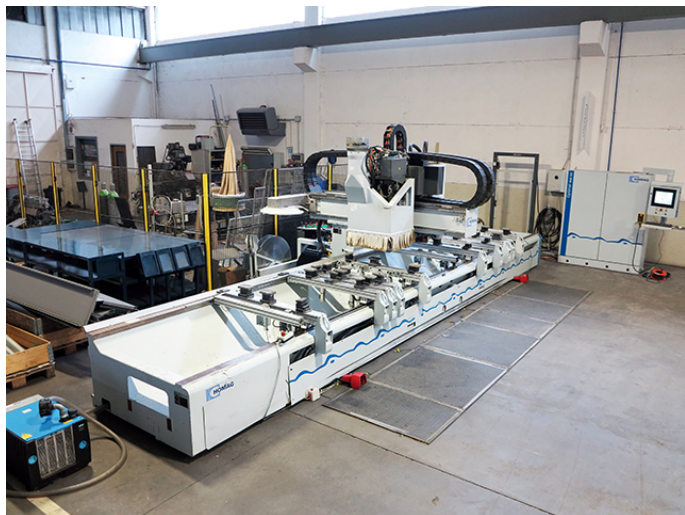
Family: CNC WORK STATIONS

Code:
004135

SubFamily: CNC Machine Centres For Routing, Drilling And Edgebanding.

Brand: HOMAG

Model: BAZ 222/60/K



Type of work Edging Drilling Routing

X axis working area 6000 mm

Y axis working area 1350 mm

Main Electrospindle power 11 KW

Total number of drilling spindles 12

Total number of tool changer positions 12

X axis work area 6000 mm

Y axis work area 1350 mm

X axis movement speed 80 m/min

Y axis movement speed 80 m/min

Z axis movement speed 30 m/min

No. work areas 2

Work table	yes
Work table	bar with suction cup
No. bars with suction cup	10
Position readers	yes
Suction cups to secure piece being processed	yes
LED positioning device	yes
Vacuum pump	yes
No. pumps	2
Single capacity	100 m3/h
Bore operator units	1
	BORE OPERATOR UNITS 1 Unit : top Spindles for vertical boring : 12
Router Spindles	1
	ROUTER SPINDLES 1 Unit : top No. controlled axes : 4 Automatic tool change : yes Liquid cooling system : yes Motor power : 11 kw r.p.m. : 18000 RPM
Edging operating units	1
	EDGING OPERATING UNITS 1 Max. machinable panel height : 60 mm Gluing unit : yes positioning : Fitted to the main beam of the machine Glue pot for hot melt glue : yes Premelter for hot melt glue : yes Edge coil magazine : yes No. Positions : 2
Tool magazine	1

TOOL MAGAZINE 1

No. positions : 12

Tool : positioned on the side of the machine

Control system	POWER CONTROL PC 85
Machine programming software	WOODWOP
Safety standard CE mark	yes
Protection structure for operating units with safety sensors	yes
Protective mesh secured to the machine	yes
Safety system	Front safety mats
Total installed power	35 KW