Family: EDGEBANDING MACHINES	Code: 004452
SubFamily: Single Sided Edgebanders	
Brand: BRANDT	
Model: KDF 670	



Type of edging	Thin edge Thick edge Solid wood Veneer
Gluing System	PUR
Premilling Unit	yes
Corner Rounding Unit	yes
Max feed speed	52.49 ft/min
Min. panel height	.31 inch
Max. panel height	2.36 inch
Min. edge thickness	.02 inch
Max. edge thickness	.47 inch
Max. forward feed speed	52.49 ft/min
Top pressure	yes
Pressure with	idle wheels

Panel support guides	yes
No. Panel Sizing / Milling units	1
	NO. PANEL SIZING / MILLING UNITS 1 Unit : pre-milling unit Constructor model : FG 3520 automatic timed intervention : yes motor power : 2.2 KW
Edge coil magazine	yes
no. positions	1
Gluing system	yes
premelter for PUR glue	yes
premelter for PUR glue	With Nozzle Applicator EPC 30
Roller set to press the edge	yes
no. pressure roller	4
with positioning by NC	yes
No. Edge Processing Units	7
	NO. EDGE PROCESSING UNITS 1 Processing Unit : end trimming no. motors : 2 motor power : 0.35 KW r.p.m. : 10950 RPM
	NO. EDGE PROCESSING UNITS 2 Processing Unit : fine trimming to trim and round no. motors : 2 motor power : 0.55 KW r.p.m. : 11300 RPM
	NO. EDGE PROCESSING UNITS 3 Processing Unit : fine trimming to trim and round no. motors : 2 with positioning by NC : yes motor power : 0.55 KW r.p.m. : 11300 RPM

	NO. EDGE PROCESSING UNITS 4 Processing Unit : Corner rounding no. motors : 2 motor power : 0.35 KW r.p.m. : 10950 RPM
	NO. EDGE PROCESSING UNITS 5 Processing Unit : edge scraping
	NO. EDGE PROCESSING UNITS 6 Processing Unit : glue scraping
	NO. EDGE PROCESSING UNITS 7 Processing Unit : buffing no. motors : 2 motor power : 0.18 KW
Spray unit	yes
Control system	PC 16
Safety standard CE mark	yes
Total installed power	14 KW