

Family: EDGEBANDING MACHINES

Code:
003565

SubFamily: Double Sided Edgebanders And Combination Edgebanding Machines

Brand: STEFANI

Model: PERFORMANCE SB



Type of edging	Thin edge Thick edge
Gluing System	EVA Hotmelt
Corner Rounding Unit	yes
Combination Squaring Edgebanding Machine	First and Second Pass
Max Panel Width	128.35 inch
Min. panel height	.39 inch
Max. panel height	2.36 inch
Max. panel length	128.35 inch
Max. panel width	51.18 inch
Min. edge thickness	.02 inch
Max. edge thickness	.08 inch
Conveyor Track with dogs	yes

Distance between dogs	19.69 inch
Top pressure	yes
Pressure with	rubber belt
Panel support guides	yes
No. Panel Sizing / Milling units Left Side	3
NO. PANEL SIZING / MILLING UNITS LEFT SIDE 1 Unit : miller hogger automatic timed intervention : yes motor power : 4 KW	
NO. PANEL SIZING / MILLING UNITS LEFT SIDE 2 Unit : double chipper, top and bottom automatic timed intervention : yes motor power : 8 KW	
NO. PANEL SIZING / MILLING UNITS LEFT SIDE 3 Unit : miller hogger automatic timed intervention : yes motor power : 5.8 KW	
Same technical characteristics on the left side	yes
Lamps to preheat the side of the panel	yes
Edge coil magazine	yes
no. positions	2
Gluing system	yes
glue pot for EVA hot melt glue	yes
premelter for EVA hot melt glue	yes
Roller set to press the edge	yes
no. pressure roller	4
No. Edge Processing Units	9

NO. EDGE PROCESSING UNITS 1
 Processing Unit : end trimming
 no. motors : 2
 motor power : 0.35 KW
 r.p.m. : 12000 RPM

NO. EDGE PROCESSING UNITS 2

Processing Unit : top and bottom rough trimming
no. motors : 2
motor power : 1 KW
r.p.m. : 18000 RPM

NO. EDGE PROCESSING UNITS 3

Processing Unit : fine trimming to trim and round
no. motors : 2
motor power : 0.55 KW
r.p.m. : 18000 RPM

NO. EDGE PROCESSING UNITS 4

Processing Unit : Corner rounding
no. motors : 4
motor power : 0.35 KW
r.p.m. : 12000 RPM

NO. EDGE PROCESSING UNITS 5

Processing Unit : milling hogging
no. motors : 1
automatic timed intervention : yes
motor power : 5.5 KW

NO. EDGE PROCESSING UNITS 6

Processing Unit : edge scraping

NO. EDGE PROCESSING UNITS 7

Processing Unit : glue scraping

NO. EDGE PROCESSING UNITS 8

Processing Unit : buffing
no. motors : 2

NO. EDGE PROCESSING UNITS 9

Processing Unit : air heating

Units fitted on overtables yes

Safety standard CE mark yes

Total installed power 138 KW