Family: CNC MACHINE CENTRES AND ROUTERS	Code: 004552
SubFamily: CNC Machine Centres With Flat Table	
Brand: BIESSE	
Model: KLEVER 1530 GFT	



Type of work	Drilling Routing
X axis working area	3126 mm
Y axis working area	1565 mm
Main Electrospindle power	9 KW
Number of controlled axes	3 axes
Total number of drilling spindles	5
Total number of tool changer positions	7
No. working fields	1
Working table	yes
Working table	Nesting
No. tables	1
Material	Phenolic

Vacuum pump	yes
No. pumps	2
Single capacity	250 m3/h
Boring units	1
	BORING UNITS 1 Unit : top Vertical Boring Spindles : 5 Total number of vertical + horizontal spindles : 5
Router Spindles	1
	ROUTER SPINDLES 1 Unit : top No. controlled axes : 3 Automatic tool change : yes Motor power : 9 kw
Tool magazine	1
	TOOL MAGAZINE 1 No. positions : 7 Tool : positioned at the side of the machine
Control system	PC Controller
Machine programming software	Biesseworks
Optional software	BiesseNest
Safety standard CE mark	yes
Protection structure for operating units with safety sensors	yes
Protective mesh secured to the machine	yes
Safety system	Safety photocells