

Family: EDGEBANDING MACHINES	Code: 004702
SubFamily: Single Edgebanders	
Brand: HOLZHER	
Model: CONTRIGA 1368	



Type of edging	Thin edge Thick edge Solid wood Veneer
Gluing System	EVA Hotmelt PUR
Premilling Unit	yes
Corner Rounding Unit	yes
Max feed speed	30 m/min
Maximum panel thickness	60 mm
Operating Units	9 nr
Min. panel height	6 mm
Max. panel height	60 mm
Min. edge thickness	0.4 mm
Max. edge thickness	30 mm
Top pressure	yes

Pressure with	rubber belt
Panel support guides	yes
No. Panel Sizing / Milling units	1
	NO. PANEL SIZING / MILLING UNITS 1 Unit : pre-milling unit automatic timed intervention : yes
Edge coil magazine	yes
no. positions	1
Gluing system	yes
glue pot for EVA hot melt glue	yes
glue pot for PUR glue	yes
premelter for EVA hot melt glue	yes
premelter for EVA hot melt glue	Granupress
premelter for PUR glue	yes
premelter for PUR glue	Granupress
cartridges	yes
Roller set to press the edge	yes
with positioning by NC	yes
No. Edge Processing Units	7

NO. EDGE PROCESSING UNITS 1

Processing Unit : end trimming
no. motors : 2
with positioning by NC : yes

NO. EDGE PROCESSING UNITS 2

Processing Unit : top and bottom rough trimming
no. motors : 2

NO. EDGE PROCESSING UNITS 3

Processing Unit : fine trimming to trim and round
no. motors : 2
with positioning by NC : yes

NO. EDGE PROCESSING UNITS 4

Processing Unit : Corner rounding
with positioning by NC : yes

NO. EDGE PROCESSING UNITS 5

Processing Unit : edge scraping
with positioning by NC : yes

NO. EDGE PROCESSING UNITS 6

Processing Unit : glue scraping

NO. EDGE PROCESSING UNITS 7

Processing Unit : buffing

Control system	Holzher Edge Control
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Safety standard CE mark	yes
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