Family: EDGEBANDING MACHINES	Code: 004519
SubFamily: Single Sided Edgebanders	
Brand: HOMAG	
Model: KAL 211 EDITION 2262	



Type of edging	Thin edge Thick edge Solid wood
Gluing System	EVA Hotmelt
Premilling Unit	yes
Corner Rounding Unit	yes
Grooving Unit	yes
Trimming Unit	yes
Operating Units	9 nr
Min. panel height	12 mm
Max. panel height	60 mm
Min. edge thickness	0.3 mm
Max. edge thickness	20 mm
Top pressure	yes

Pressure with	rubber belt
Panel support guides	yes
Infeed panel alignment system	yes
No. Panel Sizing / Milling units	1
	NO. PANEL SIZING / MILLING UNITS 1 Unit : pre-milling unit automatic timed intervention : yes motor power : 3 KW r.p.m. : 9000 RPM
Lamps to preheat the side of the panel	yes
Edge coil magazine	yes
no. positions	1
Gluing system	yes
glue pot for EVA hot melt glue	yes
premelter for EVA hot melt glue	yes
Roller set to press the edge	yes
no. pressure roller	7
with positioning by NC	yes
No. Edge Processing Units	7
	NO. EDGE PROCESSING UNITS 1 Processing Unit : end trimming Constructor model : HL 81 no. motors : 2 Max. machining speed : 25 m/min motor power : 0.5 KW r.p.m. : 12000 RPM
	NO. EDGE PROCESSING UNITS 2 Processing Unit : top and bottom rough trimming no. motors : 2 motor power : 0.5 KW

	NO. EDGE PROCESSING UNITS 3 Processing Unit : Corner rounding Constructor model : FK 11 no. motors : 2 with positioning by NC : yes Max. machining speed : 20 m/min motor power : 0.4 KW r.p.m. : 12000 RPM
	NO. EDGE PROCESSING UNITS 4 Processing Unit : edge scraping
	NO. EDGE PROCESSING UNITS 5 Processing Unit : glue scraping
	NO. EDGE PROCESSING UNITS 6 Processing Unit : buffing no. motors : 2
	NO. EDGE PROCESSING UNITS 7 Processing Unit : milling hogging Constructor model : TOUPIE ESTERNA no. motors : 1 automatic timed intervention : yes motor power : 5 KW
Spray unit	yes
Control system	POWER CONTROL PC 22
Safety standard CE mark	yes