

Family: EDGEBANDING MACHINES	Code: 004145
SubFamily: Single Sided Edgebanders	
Brand: BRANDT	
Model: KDF 660 C	



Type of edging	Thin edge Thick edge Solid wood Veneer
Gluing System	EVA Hotmelt
Premilling Unit	yes
Corner Rounding Unit	yes
Max feed speed	45.93 ft/min
Min. panel length	6.30 inch
Min. panel width	2.56 inch
Min. edge thickness	.02 inch
Max. edge thickness	.47 inch
Max. forward feed speed	45.93 ft/min
Top pressure	yes
Pressure with	idle wheels

No. Panel Sizing / Milling units 1

NO. PANEL SIZING / MILLING UNITS 1

Unit : pre-milling unit

Edge coil magazine yes

no. positions 1

Gluing system yes

glue pot for EVA hot melt glue yes

premelter for EVA hot melt glue yes

Roller set to press the edge yes

no. pressure roller 4

No. Edge Processing Units 5

NO. EDGE PROCESSING UNITS 1

Processing Unit : end trimming

no. motors : 2

with positioning by NC : yes

Max. machining speed : 45.93 ft/min

NO. EDGE PROCESSING UNITS 2

Processing Unit : fine trimming to trim and round

no. motors : 2

with positioning by NC : yes

Max. machining speed : 45.93 ft/min

NO. EDGE PROCESSING UNITS 3

Processing Unit : Corner rounding

no. motors : 2

Max. machining speed : 36.09 ft/min

NO. EDGE PROCESSING UNITS 4

Processing Unit : edge scraping

Max. machining speed : 45.93 ft/min

NO. EDGE PROCESSING UNITS 5
Processing Unit : buffing
no. motors : 2
Max. machining speed : 45.93 ft/min

Control system	PC16
Safety standard CE mark	yes
