

|                                  |                 |
|----------------------------------|-----------------|
| Family: SANDING MACHINES         | Code:<br>003338 |
| SubFamily: Wide Belt Top Sanders |                 |
| Brand: HEESEMANN                 |                 |
| Model: MFA 6                     |                 |



|                          |                          |
|--------------------------|--------------------------|
| Max. machining width     | 53.15 inch               |
| Min. machining thickness | .12 inch                 |
| Type                     | Sanding and Finishing    |
| Working Table            | Fixed pass height        |
| Vacuum feed belt         | yes                      |
| No. Operating units      | 4 Nr                     |
| Max. machining width     | 53.15 inch               |
| Min. machining thickness | .12 inch                 |
| Max. machining thickness | 5.91 inch                |
| Work table               | yes                      |
| height                   | fixed for line operation |
| Forward feed belt        | yes                      |

|                               |        |
|-------------------------------|--------|
| with speed adjustment by NC   | yes    |
| Motor power                   | 3 KW   |
| Fan for belt vacuum hold down | yes    |
| no. fans                      | 1      |
| motor power                   | 5.5 KW |
| Operating units               | 4      |

## OPERATING UNITS 1

Unit : pad

Pad : transverse

Segmented pad : yes

no. sectors : 41

With superfinishing belt : yes

Automatic timed intervention : yes

sanding belt width : 150

sanding belt extension : 4800

## OPERATING UNITS 2

Unit : pad

Pad : vertical

Segmented pad : yes

no. sectors : 41

Automatic timed intervention : yes

motor power : 17 KW

sanding belt width : 1400

sanding belt extension : 2620

## OPERATING UNITS 3

Unit : pad

Pad : vertical

Segmented pad : yes

no. sectors : 41

Automatic timed intervention : yes

motor power : 15 KW

sanding belt width : 1400

sanding belt extension : 2620

## OPERATING UNITS 4

Unit : brush

unit : top

Control system

HEESEMANN + CSD SYSTEM

|                         |       |
|-------------------------|-------|
| Safety standard EC mark | yes   |
| Total installed power   | 69 Kw |

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