

Family: EDGEBANDING MACHINES

Code:
002927

SubFamily: Single Sided Edgebanders

Brand: BRANDT

Model: KDF 660 PROFILINE



Min. panel height	.39 inch
Max. panel height	2.36 inch
Max. edge thickness	.47 inch
Max. forward feed speed	52.49 ft/min
Top pressure	yes
Pressure with	idle wheels
Panel support guides	yes
with positioning by NC	yes
No. Panel Sizing / Milling units	1

NO. PANEL SIZING / MILLING UNITS 1

Unit : pre-milling unit
automatic timed intervention : yes
motor power : 2.2 KW
r.p.m. : 12000 RPM

Lamps to preheat the side of the panel yes

Edge coil magazine yes

no. positions 1

Gluing system yes

glue pot for EVA hot melt glue yes

premelter for EVA hot melt glue yes

Roller set to press the edge yes

no. pressure roller 4

with positioning by NC yes

No. Edge Processing Units 7

NO. EDGE PROCESSING UNITS 1

Processing Unit : end trimming
no. motors : 2
motor power : 0.35 KW
r.p.m. : 12000 RPM

NO. EDGE PROCESSING UNITS 2

Processing Unit : top and bottom rough trimming
no. motors : 2
motor power : 0.55 KW
r.p.m. : 12000 RPM

NO. EDGE PROCESSING UNITS 3

Processing Unit : fine trimming to trim and round
no. motors : 2
with positioning by NC : yes
motor power : 0.55 KW
r.p.m. : 12000 RPM

NO. EDGE PROCESSING UNITS 4

Processing Unit : Corner rounding

no. motors : 2

motor power : 0.35 KW

r.p.m. : 12000 RPM

NO. EDGE PROCESSING UNITS 5

Processing Unit : edge scraping

NO. EDGE PROCESSING UNITS 6

Processing Unit : glue scraping

NO. EDGE PROCESSING UNITS 7

Processing Unit : buffing

no. motors : 2

Spray unit

yes

Control system

POWER CONTROL PC 20

Safety standard CE mark

yes