

Family: CNC WORK STATIONS	Code: 003198
SubFamily: CNC Machine Centres With Pod And Rail	
Brand: WEEKE	
Model: OPTIMAT BP 140	



X axis working area	2800 mm
Y axis working area	1300 mm
Total number of drilling spindles	27
Total number of tool changer positions	8
X axis work area	2800 mm
Y axis work area	1300 mm
Work table	yes
Work table	bar with suction cup
No. bars with suction cup	6
Suction cups to secure piece being processed	yes
Vacuum pump	yes

No. pumps	1
Single capacity	100 m3/h
Bore operator units	1
	BORE OPERATOR UNITS 1 Unit : top Spindles for vertical boring : 21 Spindles for horizontal boring in direction X : 6
Router Spindles	1
	ROUTER SPINDLES 1 Unit : top No. controlled axes : 4 Automatic tool change : yes
Grooving unit	1
	GROOVING UNIT 1 Unit : top Unit : fixed to create channels in direction X Max. tool diameter : 100 mm
Tool magazine	1
	TOOL MAGAZINE 1 No. positions : 8 Tool : positioned on the back of the machine
Protective mesh secured to the machine	yes
Safety system	Front safety mats