

No. Panel Sizing / Milling units 1

NO. PANEL SIZING / MILLING UNITS 1

Unit : pre-milling unit

motor power : 3 KW

r.p.m. : 9000 RPM

Lamps to preheat the side of the panel	yes
Edge coil magazine	yes
no. positions	2
Gluing system	yes
glue pot for hot melt glue	yes
premelter for hot melt glue	yes
premelter for hot melt glue	QA 34
Roller set to press the edge	yes
no. pressure roller	7

No. Edge Processing Units

6

NO. EDGE PROCESSING UNITS 1

Processing Unit : end trimming unit

Constructor model : HL 81

no. motors : 2

with positioning by NC : yes

NO. EDGE PROCESSING UNITS 2

Processing Unit : top and bottom rough trimming unit

no. motors : 2

NO. EDGE PROCESSING UNITS 3

Processing Unit : Multi Function trimming and corner rounding unit

no. motors : 2

NO. EDGE PROCESSING UNITS 4

Processing Unit : edge scraping unit

NO. EDGE PROCESSING UNITS 5

Processing Unit : glue scraping unit

NO. EDGE PROCESSING UNITS 6

Processing Unit : buffing unit

no. motors : 2

Spray unit

yes

Spray unit

Separating agent before Premilling station

Control system

PC22 Controller with Touch Screen

Machine programming software

WoodCommander

Total installed power

28 KW