

Family: CNC MACHINE CENTRES AND ROUTERS	Code: 004572
SubFamily: CNC Machine Centres With Pod And Rail	
Brand: BIESSE	
Model: ROVER A S 1332 UTS	



Type of work	Drilling Routing
Main Electrospindle power	13.2 KW
Number of controlled axes	3 axes
Total number of drilling spindles	16
Total number of tool changer positions	12
X axis work area	3200 mm
Y axis work area	1300 mm
Max panel passage	326 mm
X axis movement speed	80 m/min
Y axis movement speed	60 m/min
Z axis movement speed	20 m/min
No. working fields	2

Working table	yes
Working table	Pod and Rail
No. of Rails	6
Vacuum cups to secure piece being processed	yes
Vacuum pump	yes
No. pumps	1
Single capacity	130 m3/h
Boring units	1
	BORING UNITS 1 Unit : top Vertical Boring Spindles : 10 Horizontal Boring Spindles in X : 4 Horizontal Boring Spindles in Y : 2 Total number of vertical + horizontal spindles : 16
Router Spindles	1
	ROUTER SPINDLES 1 Unit : top No. controlled axes : 3 Automatic tool change : yes Motor power : 13.2 kw
Grooving unit	1
	GROOVING UNIT 1 Unit : top Unit : Fixed for Grooving in X
Tool magazine	1
	TOOL MAGAZINE 1 No. positions : 12 Tool : positioned at the rear of the machine
Control system	BH 660
Machine programming software	BiesseWorks
Safety standard CE mark	yes
Safety system	Front safety mats

Waste chip conveyor	yes
Total installed power	17.1 KW
