Family: EDGEBANDING MACHINES	Code: 004585
SubFamily: Single Sided Edgebanders	
Brand: BRANDT	
Model: KDF 660	



Type of edging	Thin edge Thick edge Solid wood
Gluing System	PUR
Premilling Unit	yes
Corner Rounding Unit	yes
Trimming Unit	yes
Max feed speed	18 m/min
Min. panel height	8 mm
Max. panel height	60 mm
Min. edge thickness	0.4 mm
Max. edge thickness	15 mm
Max. forward feed speed	18 m/min
Top pressure	yes

Pressure with	rubber belt
Panel support guides	yes
with positioning by NC	yes
No. Panel Sizing / Milling units	1
	NO. PANEL SIZING / MILLING UNITS 1 Unit : pre-milling unit automatic timed intervention : yes motor power : 2.2 KW r.p.m. : 11500 RPM
Edge coil magazine	yes
no. positions	1
Gluing system	yes
glue pot for PUR glue	yes
premelter for PUR glue	yes
Roller set to press the edge	yes
no. pressure roller	4
with positioning by NC	yes
No. Edge Processing Units	7
	NO. EDGE PROCESSING UNITS 1 Processing Unit : end trimming no. motors : 2 motor power : 0.35 KW r.p.m. : 12000 RPM
	NO. EDGE PROCESSING UNITS 2 Processing Unit : top and bottom rough trimming no. motors : 2 motor power : 0.55 KW r.p.m. : 12000 RPM
	NO. EDGE PROCESSING UNITS 3 Processing Unit : fine trimming to trim and round no. motors : 2 with positioning by NC : yes motor power : 0.55 KW r.p.m. : 12000 RPM

	NO. EDGE PROCESSING UNITS 4 Processing Unit : Corner rounding no. motors : 2 motor power : 0.4 KW r.p.m. : 12000 RPM
	NO. EDGE PROCESSING UNITS 5 Processing Unit : edge scraping with positioning by NC : yes
	NO. EDGE PROCESSING UNITS 6 Processing Unit : glue scraping
	NO. EDGE PROCESSING UNITS 7 Processing Unit : buffing no. motors : 2 motor power : 0.18 KW
Spray unit	yes
Control system	POWER TOUCH
Safety standard CE mark	yes
Total installed power	15.5 KW