Family: EDGEBANDING MACHINES	Code: 004474
SubFamily: Single Sided Edgebanders	
Brand: BRANDT	
Model: KDF 1220 AMBITION	



Type of edging	Thin edge Thick edge Solid wood Veneer
Gluing System	EVA Hotmelt
Premilling Unit	yes
Corner Rounding Unit	yes
Max feed speed	32.81 ft/min
Min. panel height	.31 inch
Max. panel height	1.97 inch
Min. edge thickness	.02 inch
Max. edge thickness	.12 inch
Top pressure	yes
Pressure with	idle wheels
No. Panel Sizing / Milling units	1

	NO. PANEL SIZING / MILLING UNITS 1 Unit : pre-milling unit
Edge coil magazine	yes
no. positions	1
Gluing system	yes
glue pot for EVA hot melt glue	yes
Roller set to press the edge	yes
No. Edge Processing Units	5
	NO. EDGE PROCESSING UNITS 1 Processing Unit : end trimming NO. EDGE PROCESSING UNITS 2 Processing Unit : fine trimming to trim and round NO. EDGE PROCESSING UNITS 3 Processing Unit : Corner rounding NO. EDGE PROCESSING UNITS 4 Processing Unit : edge scraping NO. EDGE PROCESSING UNITS 5 Processing Unit : glue scraping
Control system	Easy Control EC10+
Safety standard CE mark	yes