

Family: SANDING MACHINES	Code: 004608
SubFamily: Wide Belt Top Sanders	
Brand: VIET	
Model: S 3	



Max. machining width	1600 mm
Min. machining thickness	3 mm
Tipologia	Calibration Sanding and Finishing Solid Wood
Working Table	Fixed pass height
Vacuum feed belt	yes
No. Operating units	3 Nr
Max. machining width	1600 mm
Min. machining thickness	3 mm
Max. machining thickness	160 mm
Work table	yes
height	fixed for line operation
Forward feed belt	yes

with speed adjustment by NC	yes
max. forward feed speed	16 m/min
Motor power	3 KW
Fan for belt vacuum hold down	yes
no. fans	1
Operating units	3

OPERATING UNITS 1

Unit : roller

unit : in rubber

roller diameter : 240 mm

automatic timed intervention : yes

motor power : 22 KW

sanding belt width : 1600

sanding belt extension : 2500

OPERATING UNITS 2

Unit : roller

unit : in rubber

roller diameter : 320 mm

motor power : 15 KW

sanding belt width : 1600

sanding belt extension : 2500

OPERATING UNITS 3

Unit : pad

Pad : vertical

Segmented pad : yes

no. sectors : 72

motor power : 11 KW

sanding belt width : 1600

sanding belt extension : 2500

Control system	IPC CONTROL
Safety standard EC mark	yes