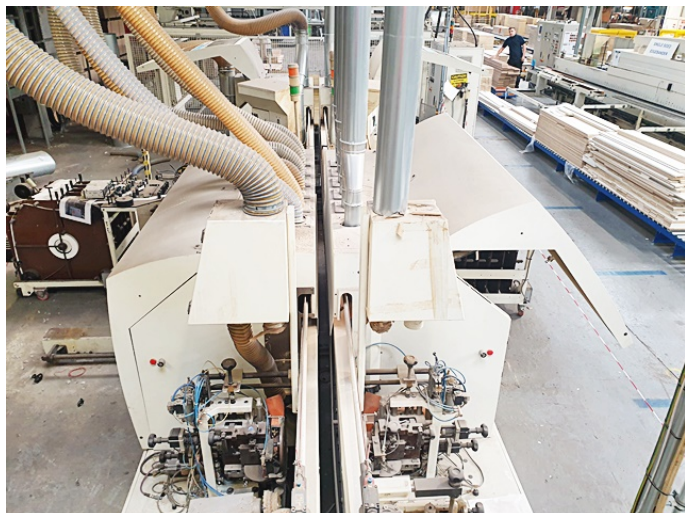


Family: EDGEBANDING MACHINES	Code: 004909
SubFamily: Double Edgebanders	
Brand: STEFANI	
Model: PERFORMANCE SB1	



Type of edging	Thin edge Thick edge
Gluing System	EVA Hotmelt
Combination Squaring Edgebanding Machine	First Pass
Max Panel Width	1500 mm
Max feed speed	40 m/min
Operating Units Right Side	7 nr
Operating Units Left Side	6 nr
Min. panel height	10 mm
Max. panel height	60 mm
Min. panel length	210 mm
Min. panel width	220 mm
Max. panel width	1500 mm

Min. edge thickness	0.6 mm
Max. edge thickness	6 mm
Max. forward feed speed	40 m/min
Top pressure	yes
Pressure with	rubber belt
Panel support guides	yes
No. Panel Sizing / Milling units Left Side	1
NO. PANEL SIZING / MILLING UNITS LEFT SIDE 1 Unit : double chipper, top and bottom motor power : 5,5 KW r.p.m. : 3000 RPM	
Same technical characteristics on the left side	yes
Edge coil magazine	yes
no. positions	6
Gluing system	yes
glue pot for EVA hot melt glue	yes
premelter for EVA hot melt glue	yes
Roller set to press the edge	yes
no. pressure roller	4
with positioning by NC	yes
No. Edge Processing Units	5
NO. EDGE PROCESSING UNITS 1 Processing Unit : top and bottom rough trimming no. motors : 2 motor power : 0.55 KW r.p.m. : 12000 RPM	
NO. EDGE PROCESSING UNITS 2 Processing Unit : fine trimming to trim and round no. motors : 2 motor power : 0.55 KW r.p.m. : 12000 RPM	

NO. EDGE PROCESSING UNITS 3
 Processing Unit : milling hogging
 no. motors : 1
 automatic timed intervention : yes
 motor power : 4 KW
 r.p.m. : 12000 RPM

NO. EDGE PROCESSING UNITS 4
 Processing Unit : edge scraping

NO. EDGE PROCESSING UNITS 5
 Processing Unit : buffing
 no. motors : 2
 motor power : 0.29 KW
 r.p.m. : 1500 RPM

Units fitted on overtables	yes
with positioning by NC	yes
Control system	WINEDGE PLUS
Safety standard CE mark	yes