

Family: CNC WORKING CENTRE

Code:
004322

SubFamily: Machine Centre with NESTING Table

Brand: BIESSE

Model: SKILL 1536 G FT



Type of work	Drilling Routing
Number of controlled axes	3 axes
Main Electrospindle power	12 KW
X axis working area	3760 mm
Y axis working area	1550 mm
Total number of drilling spindles (V+H)	10
Total number of tool changer positions	12
X axis work area	3760 mm
Y axis work area	1550 mm
Max. panel passage	170 mm
X axis movement speed	60 m/min
Y axis movement speed	60 m/min

Z axis movement speed	20 m/min
No. work areas	2
Work table	yes
Work table	Nesting
No tables	1
Width	1550 mm
Length	3760 mm
Material	Phenolic
Vacuum pump	yes
No. pumps	1
Single capacity	300 m3/h
Bore operator units	1
	BORE OPERATOR UNITS 1 Unit : top Spindles for vertical boring : 10
Router Spindles	1
	ROUTER SPINDLES 1 Unit : top No. controlled axes : 3 Automatic tool change : yes Motor power : 12 kw r.p.m. : 24000 RPM
Tool magazine	1
	TOOL MAGAZINE 1 No. positions : 12 Tool : positioned on the side of the machine
Safety standard CE mark	yes
Safety system	Front safety mats
Total installed power	25.3 KW