

Family: CNC WORK STATIONS	Code: 003189
SubFamily: CNC Machine Centres With Pod And Rail	
Brand: MASTERWOOD	
Model: PRIMA	



Type of work	Drilling Routing
X axis working area	2200 mm
Y axis working area	1000 mm
Number of controlled axes	3 axes
Total number of drilling spindles	14
Total number of tool changer positions	4
X axis work area	2200 mm
Y axis work area	1000 mm
X axis movement speed	60 m/min
Y axis movement speed	50 m/min
Z axis movement speed	20 m/min
No. work areas	6

Work table	yes
Work table	bar with suction cup
No. bars with suction cup	6
Suction cups to secure piece being processed	yes
No suction cups	12
Vacuum pump	yes
No. pumps	1
Single capacity	100 m3/h
Bore operator units	1
	BORE OPERATOR UNITS 1 Unit : top Spindles for vertical boring : 10 Spindles for horizontal boring in direction X : 4
Router Spindles	1
	ROUTER SPINDLES 1 Unit : top No. controlled axes : 3 Automatic tool change : yes
Grooving unit	1
	GROOVING UNIT 1 Unit : top Unit : fixed to create channels in direction X
Tool magazine	1
	TOOL MAGAZINE 1 No. positions : 4
Safety standard CE mark	yes
Safety system	Safety photocells