

Family: CNC MACHINE CENTRES AND ROUTERS	Code: 003189
SubFamily: CNC Machine Centers With Pod And Rail	
Brand: MASTERWOOD	
Model: PRIMA	



Type of work	Drilling Routing
X axis working area	86.61 inch
Y axis working area	39.37 inch
Number of controlled axes	3 axes
Total number of drilling spindles	14
Total number of tool changer positions	4
X axis work area	86.61 inch
Y axis work area	39.37 inch
X axis movement speed	196.85 ft/min
Y axis movement speed	164.04 ft/min
Z axis movement speed	65.62 ft/min
No. working fields	6

Working table	yes
Working table	Pod and Rail
No. Of Rails	6
Vacuum cups to secure piece being processed	yes
No. vacuum cups	12
Vacuum pump	yes
No. pumps	1
Single capacity	100 m3/h
Boring units	1
	BORING UNITS 1 Unit : top Vertical Boring Spindles : 10 Horizontal Boring Spindles in X : 4
Router Spindles	1
	ROUTER SPINDLES 1 Unit : top No. controlled axes : 3 Automatic tool change : yes
Grooving unit	1
	GROOVING UNIT 1 Unit : top Unit : Fixed for Grooving in X
Tool magazine	1
	TOOL MAGAZINE 1 No. positions : 4
Safety standard EC mark	yes
Safety system	Safety photocells