

Family: EDGE BANDING - SQUARING

Code:
004518

SubFamily: Double Sided Combination Edgebander

Brand: HOMAG

Model: KF 20/20/QE/15 PROFILINE



Subfamily	Softforming
Type of edging	Thin edge Thick edge
Gluing System	EVA Hotmelt
Combination Squaring Edgebanding Machine	First Pass
Min. panel height	8 mm
Max. panel height	60 mm
Max. panel width	1500 mm
Min. edge thickness	0.4 mm
Max. edge thickness	3 mm
Top pressure	yes
Pressure with	rubber belt
Panel support guides	yes

No. Panel Sizing / Milling units Left Side 3

NO. PANEL SIZING / MILLING UNITS LEFT SIDE 1

Unit : double chipper, top and bottom

NO. PANEL SIZING / MILLING UNITS LEFT SIDE 2

Constructor model : SPIGOLATORE

with positioning by NC : yes

NO. PANEL SIZING / MILLING UNITS LEFT SIDE 3

Unit : miller hogger

with positioning by NC : yes

Same technical characteristics on the left side yes

Edge coil magazine yes

no. positions 6

Gluing system yes

glue pot for hot melt glue yes

premelter for hot melt glue yes

Roller set to press the edge yes

no. pressure roller 3

Roller set to press the edge on softformed profiles yes

no. pressure roller sets 6

No. Edge Processing Units 7

NO. EDGE PROCESSING UNITS 1
 Processing Unit : milling hogging unit
 with positioning by NC : yes

NO. EDGE PROCESSING UNITS 2
 Processing Unit : end trimming unit
 no. motors : 2

NO. EDGE PROCESSING UNITS 3
 Processing Unit : fine trimming unit to trim and round
 no. motors : 2
 with positioning by NC : yes

NO. EDGE PROCESSING UNITS 4
 Processing Unit : fine trimming unit to trim and round
 no. motors : 2
 with positioning by NC : yes

NO. EDGE PROCESSING UNITS 5
 Processing Unit : edge scraping unit
 with positioning by NC : yes

NO. EDGE PROCESSING UNITS 6
 Processing Unit : glue scraping unit

NO. EDGE PROCESSING UNITS 7
 Processing Unit : buffing unit

Units fitted on overtables	yes
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Safety standard CE mark	yes
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