

Family: EDGEBANDING MACHINES	Code: 002959
SubFamily: Double Sided Edgebanders And Combination Edgebanding Machines	
Brand: HOMAG	
Model: KL 26/8/A12/30/S2	



Corner Rounding Unit	yes
Combination Squaring Edgebanding Machine	First and Second Pass
Max Panel Width	118.11 inch
Max. panel height	2.36 inch
Max. panel width	118.11 inch
Max. edge thickness	.47 inch
Conveyor Track with dogs	yes
Distance between dogs	39.37 inch
Top pressure	yes
Pressure with	rubber belt
Panel support guides	yes
No. Panel Sizing / Milling units Left Side	1

NO. PANEL SIZING / MILLING UNITS LEFT SIDE 1

Unit : pre-milling unit
automatic timed intervention : yes
motor power : 4 KW
r.p.m. : 9000 RPM

Same technical characteristics on the left side	yes
Lamps to preheat the side of the panel	yes
Edge coil magazine	yes
no. positions	6
Gluing system	yes
glue pot for EVA hot melt glue	yes
premelter for EVA hot melt glue	yes
Roller set to press the edge	yes
no. pressure roller	7
with positioning by NC	yes
No. Edge Processing Units	9

NO. EDGE PROCESSING UNITS 1

Processing Unit : end trimming
no. motors : 2
with positioning by NC : yes
motor power : 0.8 KW
r.p.m. : 12000 RPM

NO. EDGE PROCESSING UNITS 2

Processing Unit : top and bottom rough trimming
no. motors : 2
motor power : 1.5 KW
r.p.m. : 12000 RPM

NO. EDGE PROCESSING UNITS 3
 Processing Unit : Corner rounding
 Constructor model : FK 13
 no. motors : 2
 automatic tool change : yes
 with positioning by NC : yes
 motor power : 0.55 KW
 r.p.m. : 12000 RPM

NO. EDGE PROCESSING UNITS 4
 Processing Unit : milling hogging
 automatic timed intervention : yes
 motor power : 5 KW
 r.p.m. : 12000 RPM

NO. EDGE PROCESSING UNITS 5
 Processing Unit : milling hogging
 with positioning by NC : yes
 automatic timed intervention : yes
 motor power : 5 KW
 r.p.m. : 12000 RPM

NO. EDGE PROCESSING UNITS 6
 Processing Unit : edge scraping
 with positioning by NC : yes

NO. EDGE PROCESSING UNITS 7
 Processing Unit : glue scraping

NO. EDGE PROCESSING UNITS 8
 Processing Unit : air heating

NO. EDGE PROCESSING UNITS 9
 Processing Unit : buffing
 no. motors : 2

Spray unit yes

Control system HOMATIC NC 21

Safety standard CE mark yes