

Family: EDGEBANDING MACHINES	Code: 004586
SubFamily: Single Edgebanders	
Brand: BRANDT	
Model: KD 68 2 CF	



Type of edging	Thin edge Thick edge
Gluing System	EVA Hotmelt
Premilling Unit	yes
Corner Rounding Unit	yes
Max feed speed	11 m/min
Min. panel height	8 mm
Max. panel height	40 mm
Min. panel length	160 mm
Min. panel width	65 mm
Min. edge thickness	0.4 mm
Max. edge thickness	8 mm
Max. forward feed speed	11 m/min

Top pressure	yes
Pressure with	idle wheels
Panel support guides	yes
Edge coil magazine	yes
no. positions	1
Gluing system	yes
glue pot for EVA hot melt glue	yes
premelter for EVA hot melt glue	yes
Roller set to press the edge	yes
no. pressure roller	3
No. Edge Processing Units	6

NO. EDGE PROCESSING UNITS 1
 Processing Unit : end trimming
 no. motors : 2
 motor power : 0.27 KW
 r.p.m. : 12000 RPM

NO. EDGE PROCESSING UNITS 2
 Processing Unit : top and bottom rough trimming
 no. motors : 2
 motor power : 0.4 KW
 r.p.m. : 11000 RPM

NO. EDGE PROCESSING UNITS 3
 Processing Unit : fine trimming to trim and round
 no. motors : 2
 motor power : 0.4 KW
 r.p.m. : 11000 RPM

NO. EDGE PROCESSING UNITS 4
 Processing Unit : Corner rounding
 no. motors : 2
 motor power : 0.35 KW
 r.p.m. : 12000 RPM

NO. EDGE PROCESSING UNITS 5
Processing Unit : edge scraping

NO. EDGE PROCESSING UNITS 6
Processing Unit : buffing
no. motors : 2
motor power : 0.18 KW

Control system	PC16
Safety standard CE mark	yes
Total installed power	10 KW