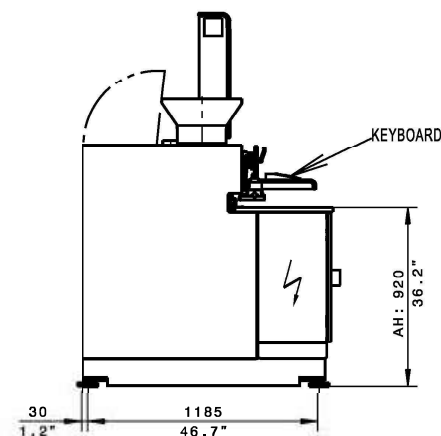
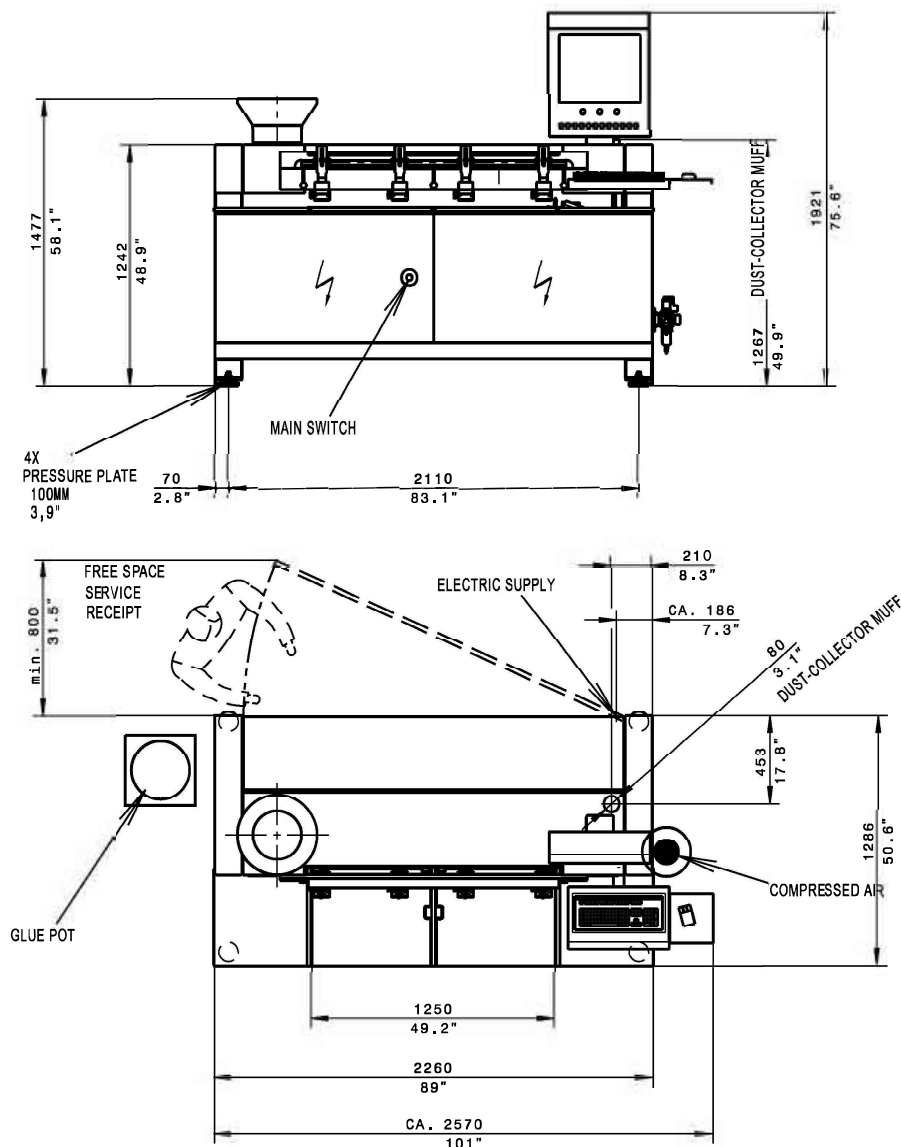


SUBJECT TO CHANGE



WORKPIECE SIZES			WITHOUT OUR PERMISSION THIS DRAWING MUST NOT BE REPRODUCED NOR DUPLICATED NOR MADE ACCESSIBLE TO THIRD PARTIES OR COMPETITORS	
LENGTH MIN./MAX.	20,0 MM / 1250,0 MM	0,8" / 49,2"		
WIDTH MIN./MAX.	50,0 MM / 800,0 MM	2,0" / 31,5"		
THICKNESS MIN./MAX.	10,0 MM / 60,0 MM	0,4" / 2,4"		
DUST COLLECTION		ABSAUGANSCHLUSS :		1x 80 MM
		TOTAL DUST EXTRACTION CAPACITY		MIN. 550 M3/H
		AIR VELOCITY		MIN. 30 M/SEC
		NEGATIVE PRESSURE		CA. 3440 PA
ELECTRIC/ELECTRONIC		PROTECTION MODE		12
		OPERATING VOLTAGE		3* 208 (120) VOLT, ±5% 3* 460 (266) VOLT, ±5%
		FREQUENCY		60 HZ
		GRÖßTER ELEKTRISCHER VERBRAUCHER/ LARGEST CONSUMER		1,5 A / 400 V
		MAX. SHORT-CIRCUIT CURRENT		16 KA
		NOMINAL CURRENT		16/ 7 A
		RECOMMENDED PREFUSE PROTECTION		20/10 A
		TOTAL CONNECTED LOAD		4,5 KW
THE MACHINE IS NOT DESIGNED FOR A CONNECTION TO A NETWORK WITH FAULT CURRENT PROTECTION SWITCH				
NOT INTENDED FOR OPERATION IN LOCATIONS EXPOSED TO FIRE HAZARDS ACCORDING TO VDE 0100-482				
 PNEUMATIC		COMPRESSED AIR CONNECTION		INNEN- R1/2"
		AIR PRESSURE IN SUPPLY LINE MIN.		7BAR (102 PSI)
		COMPRESSED AIR CONSUMPTION		CA. 100 NL/MIN
		STANDARD COMPRESSED AIR QUALITY ACCORDING TO ISO 8573- 1		
FOUNDATION		QUALITY CLASS 4 IN CASE OF WATER CONTENT		
		QUALITY CLASS 3 IN CASE OF TOTAL OIL CONTENT AND SOLID IMPURITIES		
		WEIGHT OF MASCHINE APPROX <#>		# = CA. 1200 KG
		SURFACE PRESSURE IN THE AREA OF THE POINTS OF SUPPORT: <#> <#>		# = 1,20 N/MM2
		THICKNESS OF CONCRETE MIN. 200 MM		
		CONCRETE QUALITY 25/30 CAPABLE OF BEARING PRESSURE AND TENSION		
		THE FOUNDATION HAS TO BE AT GROUND LEVEL EVENNESS OF FLOOR: TOLERANCE = +/- 10MM (0.39 ")		
FOR THE ROOM CONDITIONS DURING MACHINE OPERATION PLEASE SEE OUR SAFETY REGULATIONS				
		M MATERIAL --		 BRILLIANT SOLUTIONS FOR WOOD
		1:25 ROHMASS		
		MAT. -NR.		
DOWNEND. NR.	DATE	NAME	DESIGNATION	PLAN NO.
REARR. 21.10.2011		Berlinghof	SETTING UP PLAN	5-050-95-2490
GEWEN. 21.10.2011			ABD 050 - 007400_La	
KTRL. 21.10.2011				
Copyright reserved		CATIA A3		GEW ICHT (kg)
				BL.
				BL.-Z.

WITHOUT THE SAFETY BARRIERS SUPPLIED BY HOMAG, WHICH ARE SHOWN IN THIS PLAN, THE PRODUCTION EQUIPMENT IS NOT CE-COMPLIANT, AND MUST THEREFORE NOT BE OPERATED.

ONLY IMMOVABLE WALLS ANCHORED SECURELY TO THE PRODUCTION AREA FLOOR AND THE PRODUCTION AREA ROOF ARE PERMISSIBLE AS AN ACCESS PREVENTION MEASURE AT THE CUSTOMER'S PREMISES.

PLAN NO.
5-050-95-2490