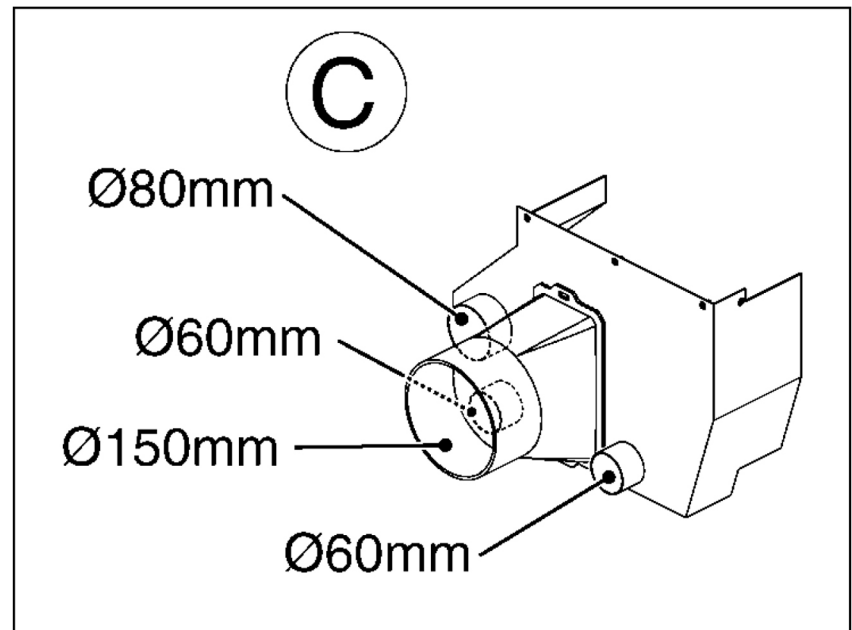
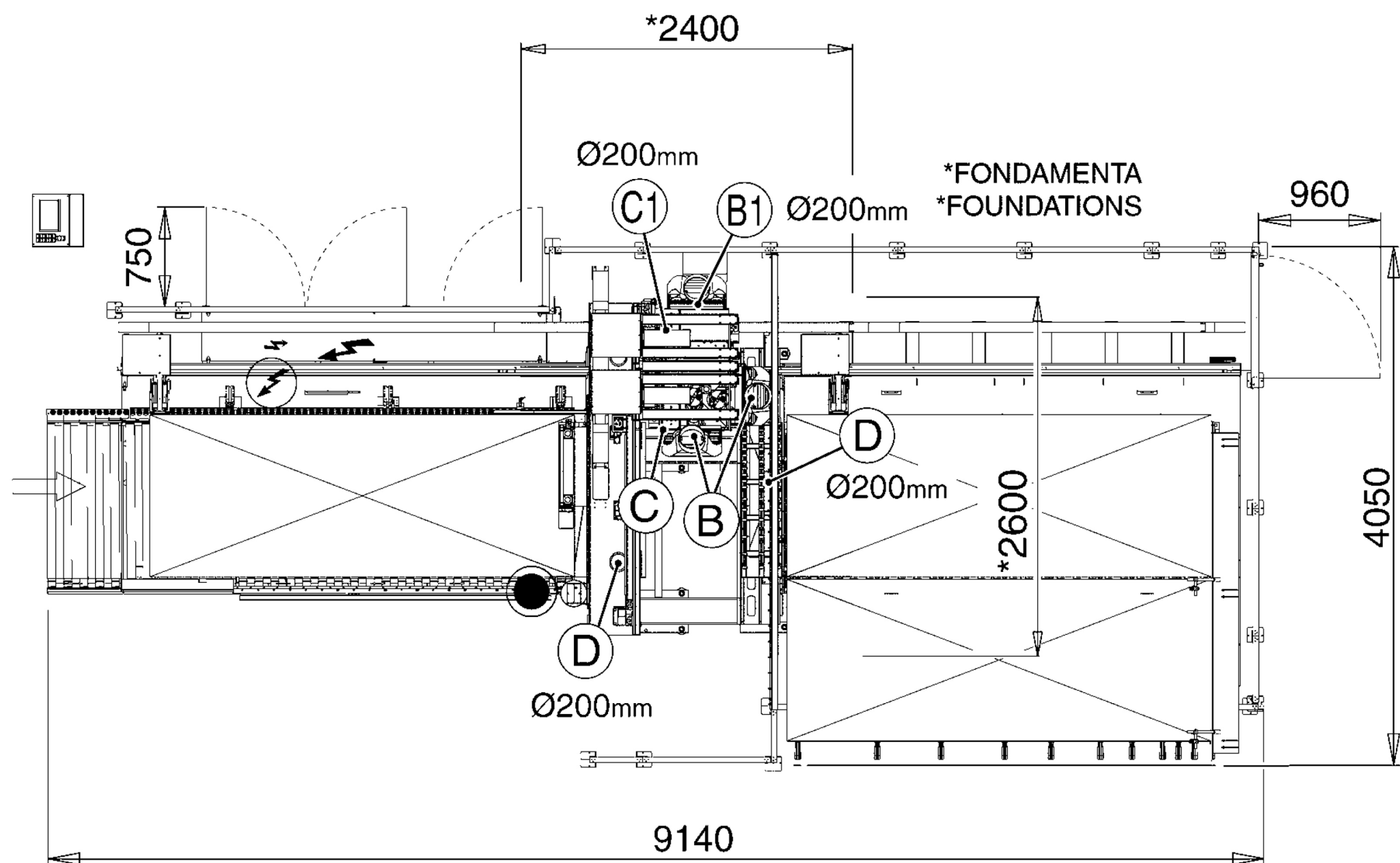




Assicurarsi che l'impianto di aspirazione abbia le seguenti caratteristiche:

- velocità d'aspirazione = da 20 a 30m/s
- consumo d'aria aspirata (portata) = somma dei singoli collettori (m³/h)
- depressione = da 2000 a 3000Pa

Make sure that the extraction system has the following characteristics:

- extraction speed = from 20 to 30m/s
- extracted air consumption (capacity) = sum of the single collectors (m³/h)
- depression = from 2000 to 3000Pa

Ø200 : consumo d'aria aspirata / air consumption for suction = from 2270 to 3400m³/h

Ø150 : consumo d'aria aspirata / air consumption for suction = from 1270 to 1900m³/h

Ø170 : consumo d'aria aspirata / air consumption for suction = from 1530 to 2300m³/h

Ø80 : consumo d'aria aspirata / air consumption for suction = from 370 to 550m³/h

Ø60 : consumo d'aria aspirata / air consumption for suction = from 210 to 310m³/h

consumo totale aria per aspirazione = da 13830 a 20690 m³/h

total air consumption for suction = from 13830 to 20690 m³/h

- A** Corsa direzione "Y" - "Y" direction stroke
- B** Convogliatore testa superiore lato operatore - Upper head tubing operator side
- B1** Convogliatore testa superiore lato pinze - Upper head tubing clamps side
- C** Convogliatore testa inferiore lato operatore - Lower head tubing operator side
- C1** Convogliatore testa inferiore lato pinze - Lower head tubing clamps side
- D** Convogliatori piano di lavoro - Working table tubings
- Allacciamento linea elettrica - Electricity connection
- Allacciamento aria compressa - Compressed air connection

DATI TECNICI - TECHNICAL SPECIFICATIONS

	Consumo aria compressa - Compressed air consumption	4 teste - 4 heads = 1500 NI/min
	Corrente nominale in Ampere - Rated current (Ampere)	4 teste + 2+2 El.mandrini - 4 heads + 2+2 El.spindles = 59 A
	Tensione nominale - Voltage	= 3x400 V + neutro / 50-60Hz
Aspirazione Suction	Massa - Mass = 4000 Kg	
	Depressione - Vacuum = 2000 - 3000 Pascal	Velocità aria - Air speed = 20 - 30 m/sec
	Diametro convogliatori teste superiori / consumo aria - Upper heads tubing diameter / air consumption = 200mm / 3400m ³ /h x 2	

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Regeneration. For good.

PROJECT:	
CODE:	OMF046
TYPE:	FLEXIBLE WORKING CENTER FOR BORING - ROUTING
BRAND:	MORBIDELLI
DESIGNER:	
DATE:	15.10.2018
FILE:	