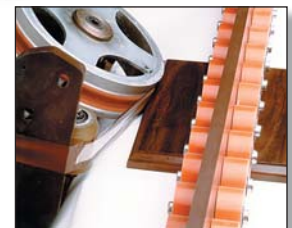


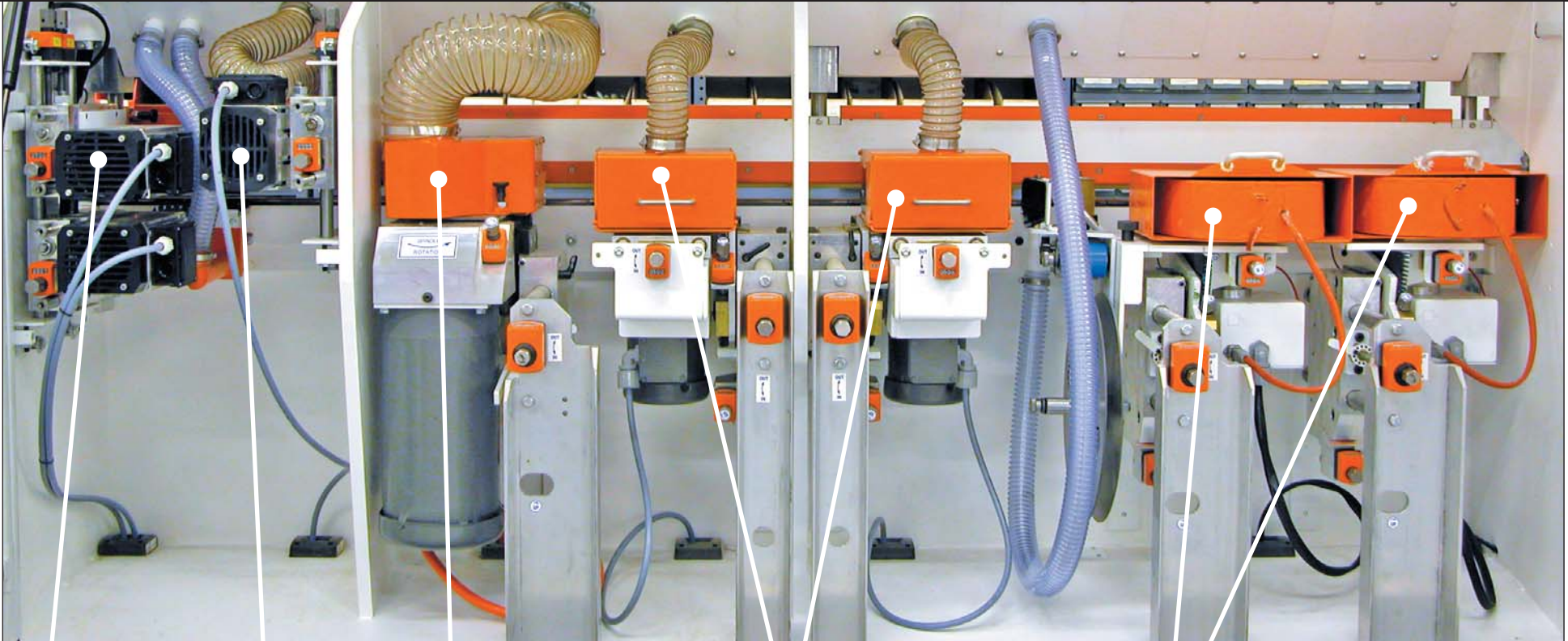
L217

Voorwood's L217 Double-Sided Shaper Foiler series profiles, sands, and applies dry transfer finishing foil to both edges of MDF parts in one continuous pass.

- Designed for quick and easy changeover.
- Two color touchscreen controls on each side with swing arms for operator convenience.
- Foiling stations equipped with 203 mm (8") diameter foil wheels, non-contact sensors and ovens for automatic temperature control.
- Optional top and bottom score saws to accurately score the part prior to shaping, for a smooth, clean edge.
- Optional grooving station operation is performed on the top surface of the substrate on the fixed side of machine.
- Transporter feed speeds from 10-50 FPM.



L217— Customized to your specific needs, these configurations available:



Scoring Station

Optional top and bottom score saws on each side, with high speed arbors and climb cut rotation to cleanly cut through papers, veneers, etc.

Grooving Station

Optional groove saw is equipped with a precision balanced drive motor and spindle. This operation is performed on the top surface of the substrate on the fixed side of the machine.

Shaper Station

The shaping station rotates against the direction of feed on each side of the machine. Optional quick change uni-directional spindles have an expanding/contracting body that securely grips the shaper head. A simple mechanical handle activates the lock/unlock.

Dual Sander Station

Two counter-rotating sanding stations, on each side of machine are equipped with precision-balanced motors and quick change spindles as an option. All stations have dust hoods/safety guards.

Foiler Stations

Depending on model, can be configured with up to three foiling stations on each side. Each station complete with 203mm (8") diameter foil wheel, non-contact sensor and oven for automatic temperature control. The adjustable torque rewind is conveniently located on outfeed end for removal of used foil.

- *Short Run Technology*
- *Precision Chains and Programmable Pop-up Dogs*
- *Compact Size*
- *Quick Changeovers*



Dual post cleaners with top and bottom rotary brushes, rotate against the workflow to cleanly remove foil feathering to smooth the top and bottom foil trim line from the profiled edges as the part exits the outfeed. An adjustable mini cooler cools the foiled edges prior to entering the post cleaner station.