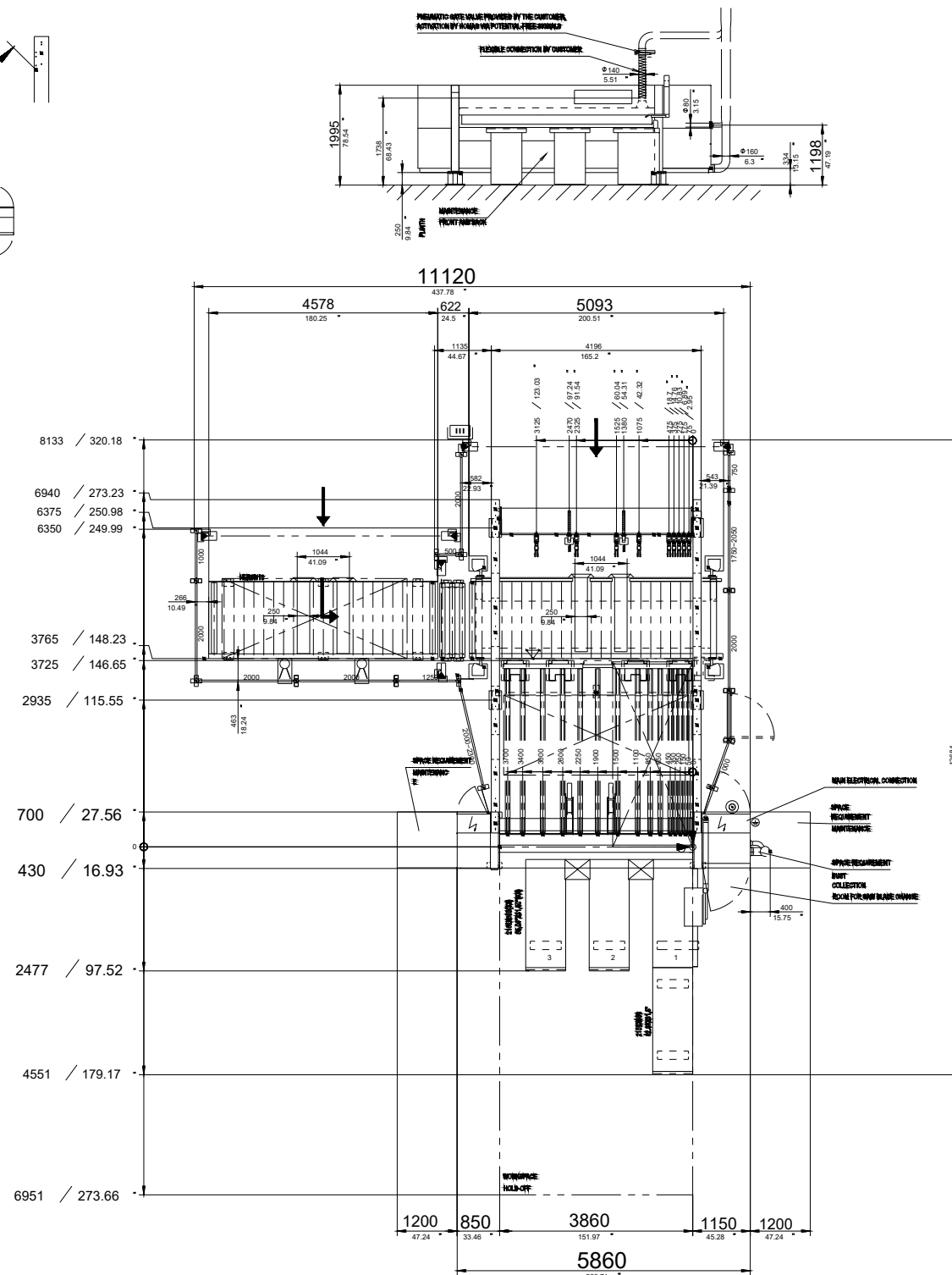
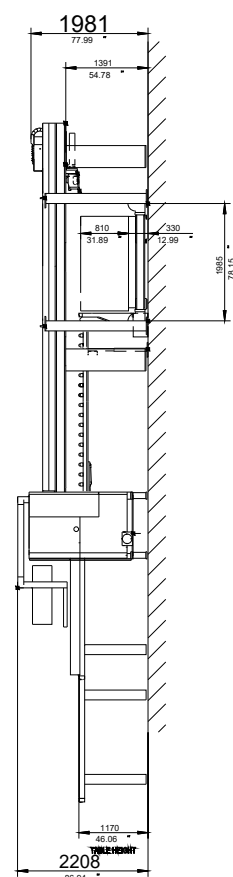
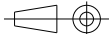




SAWTEQ B-400				
HPL400B022/R				
MAXIMUM PANEL SIZE	MM	(INCH)	3750 X 1800	(145.67" X 82.68")
MINIMUM PANEL SIZE	MM	(INCH)	1250 X 400	(47.24" X 16.79")
CUTTING LENGTH	MM	(INCH)	3800	(149.61")
SAW BLADE PROJECTION	MM	(INCH)	125	(4.92")
TECHNICAL DATA				
TOTAL DUST EXTRACTION CAPACITY	M3/H	(CFM)	3800	(2236)
AIR VELOCITY	M/SEC	(FEET/SEC)	26	(85.28)
COMPRESSED AIR CONSUMPTION	NL/MIN	(CFM)	220	(7.77)
PRESSURE LOSS	PA/MM2	(INCH WS)	1200	(4.82)
MAIN SAW MOTOR	KW		28,0	
TOTAL CONNECTED LOAD	KW		30,0	
NOMINAL CURRENT	A		48	
RECOMMENDED PNEUMATIC PROTECTION	A		48	
LOAD APPROX. 1,5 N/MM ² CONCRETE QUALITY C25/30 X/1 CAPABLE OF BEARING PRESSURE AND TENSION THICKNESS OF CONCRETE MIN. 200 MM EVENNESS OF FLOOR; TOLERANCE = ± 10 MM				
GROUTING BY CUSTOMER OF THE MOUNTING PLATES WITH GRouting COMPOUND RESISTANT TO BRINNING AFTER INSTALLATION				
WITHOUT THE SAFETY BARRIERS SUPPLIED BY HOMAG, WHICH ARE SHOWN IN THIS PLAN, THE PRODUCTION EQUIPMENT IS NOT GE-COMPLIANT, AND MUST THEREFORE NOT BE OPERATED.				
ONLY IMMovable WALLS KNOWNED SECURELY TO THE PRODUCTION AREA FLOOR AND THE PRODUCTION AREA ROOF ARE PERMISSIBLE AS AN ACCESS PREVENTION MEASURE AT THE CUSTOMER'S PREMISES.				
REPRESENTATION AND DIMENSIONING OF INSTALLATIONS PROVIDED BY THE CUSTOMER AND MACHINES OF FOREIGN BRAND WITHOUT GUARANTEE				
	CONNECTION OF MAINS AND ELECTRICAL EQUIPMENT CAT. 3 / 110-240V AC 50/60HZ			
	BUILDING OR FOUNDATION GROUND CONNECTION VIA RIBBON FEMING GROUNDING STRIP. THIS EMC-FUNCTIONAL GROUNDING IS REQUIRED FOR EMC-STANDARD COMPLIANCE. ISMA-EQUIPMENT RESISTANCE < 5Ω. THE MACHINES ARE NOT SUITABLE FOR CONNECTION TO AN RCN DUE TO OPERATIONAL LEAKAGE CURRENTS. INSTEAD, THE RECOMMENDATION IS TO ROUTE THE SUPPLY LINE IN SUCH A WAY AS TO PREVENT GROUND FAULTS OR SHORT CIRCUITS (E.G. IN ACCORDANCE WITH DIN VDE 0100-520/2.11).			
	WORKPIECE FINDER EDGE (OUTER EDGE OF WORKPIECE)			
	CONNECTION FOR COMPRESSED AIR WITH HOSE 1/2" (INSIDE DIAMETER 12.7 MM) SUPPLY 62° AIR PRESSURE IN SUPPLY LINE MIN. 7 BAR STANDARD COMPRESSED AIR QUALITY ACCORDING TO ISO 8573-1 QUALITY CLASS SOLID IMPURITIES CLASS 3 WATER CONTENT CLASS 4 TOTAL OIL CONTENT CLASS 3			
	MACHINE ZERO POINT			
	REFERENCE POINT			

Disegnatore:		
FerWood s.p.a.		
Titolo: 008589_La		
Descrizione: HOMAG - SAWTEQ B-400 PROFILINE		
Data:	Sistema: 	Foglio: A3
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