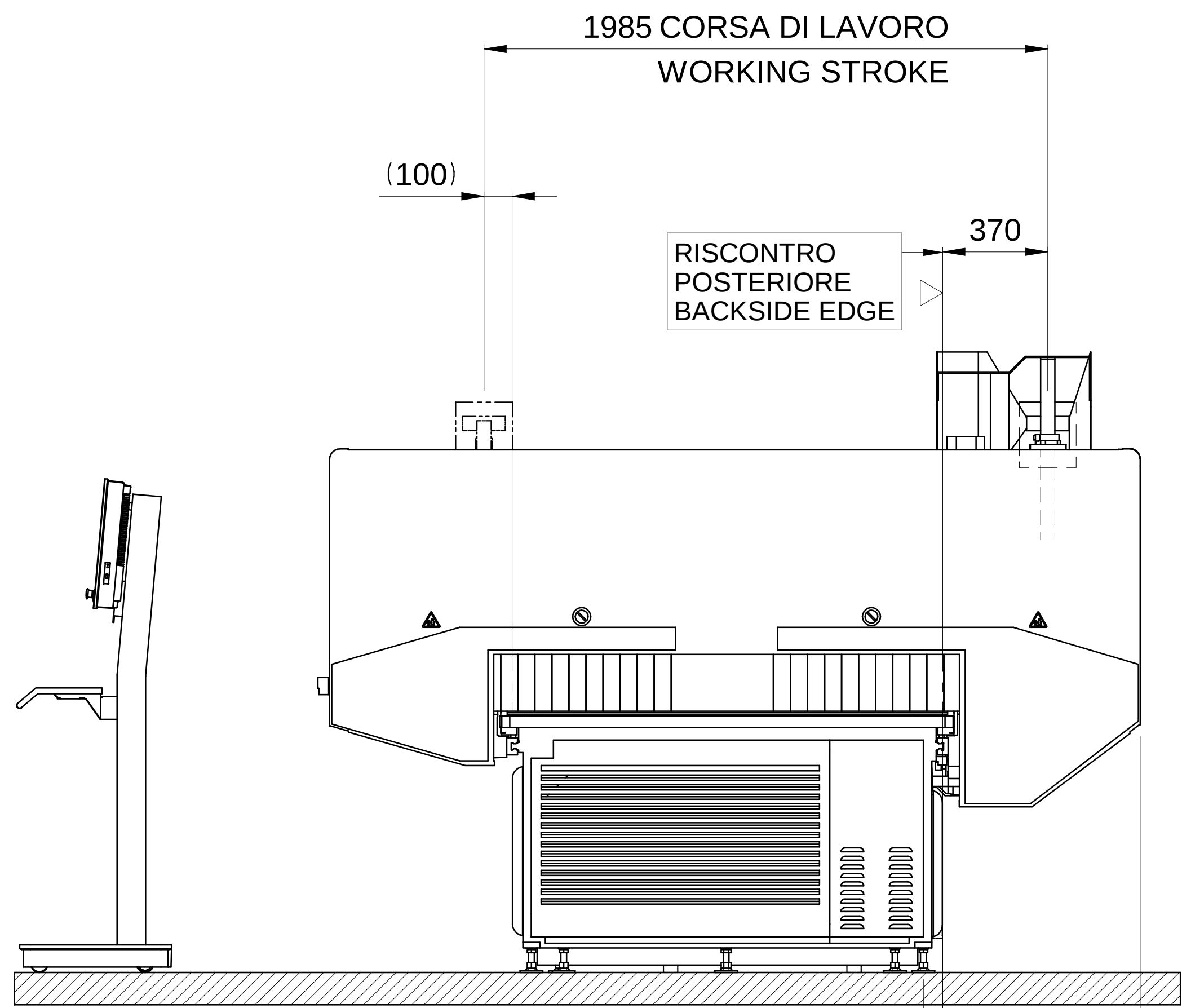
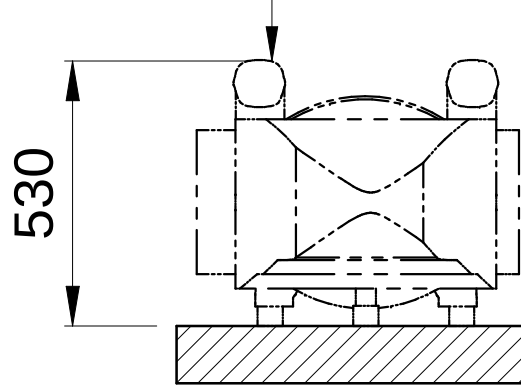


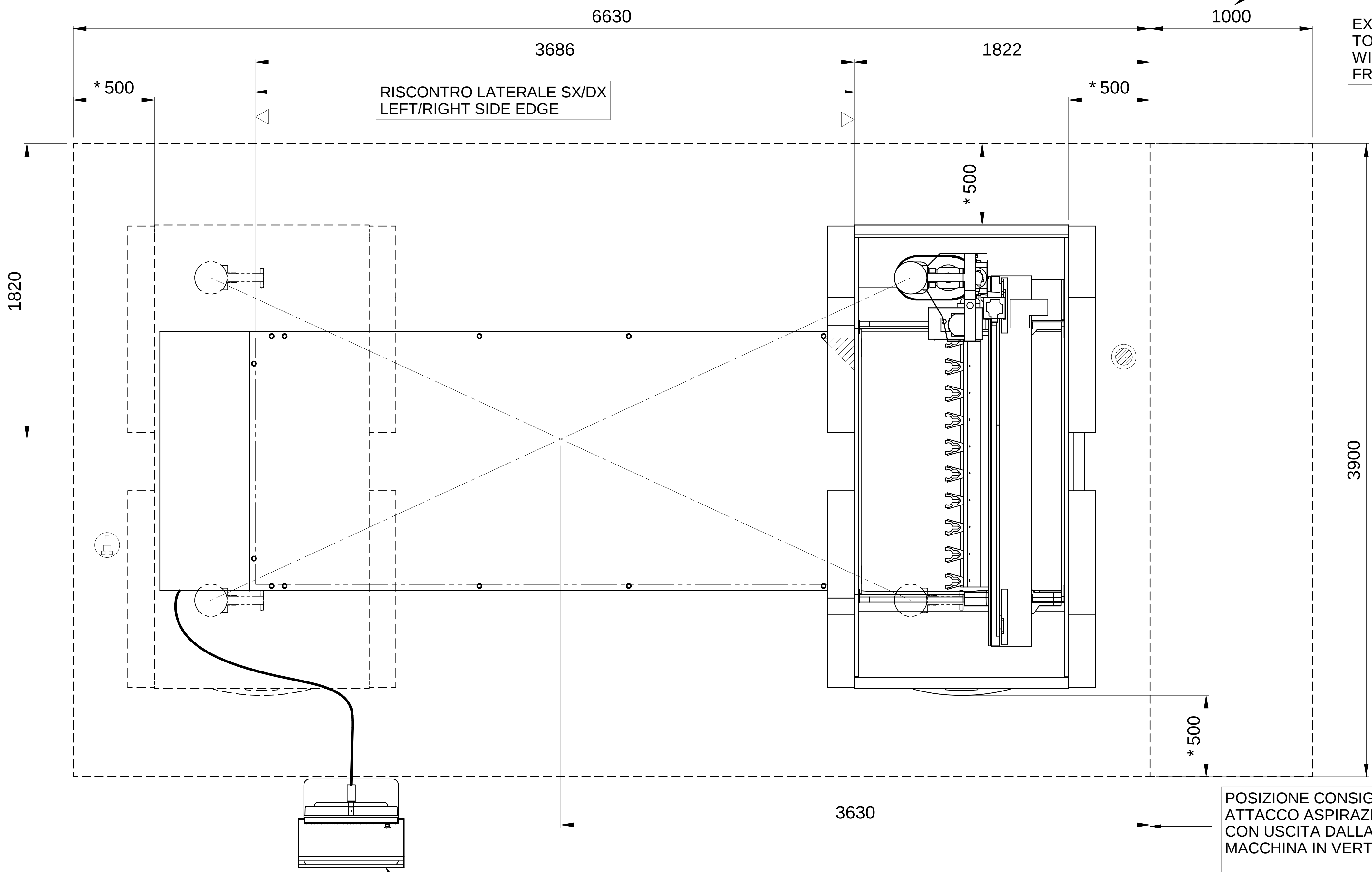
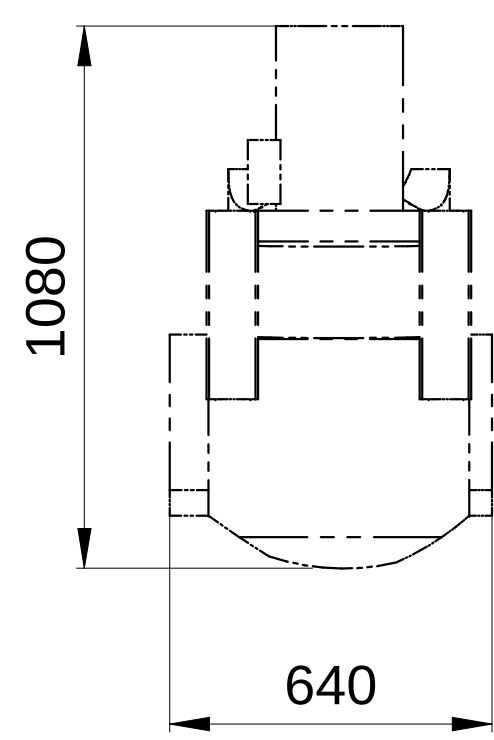
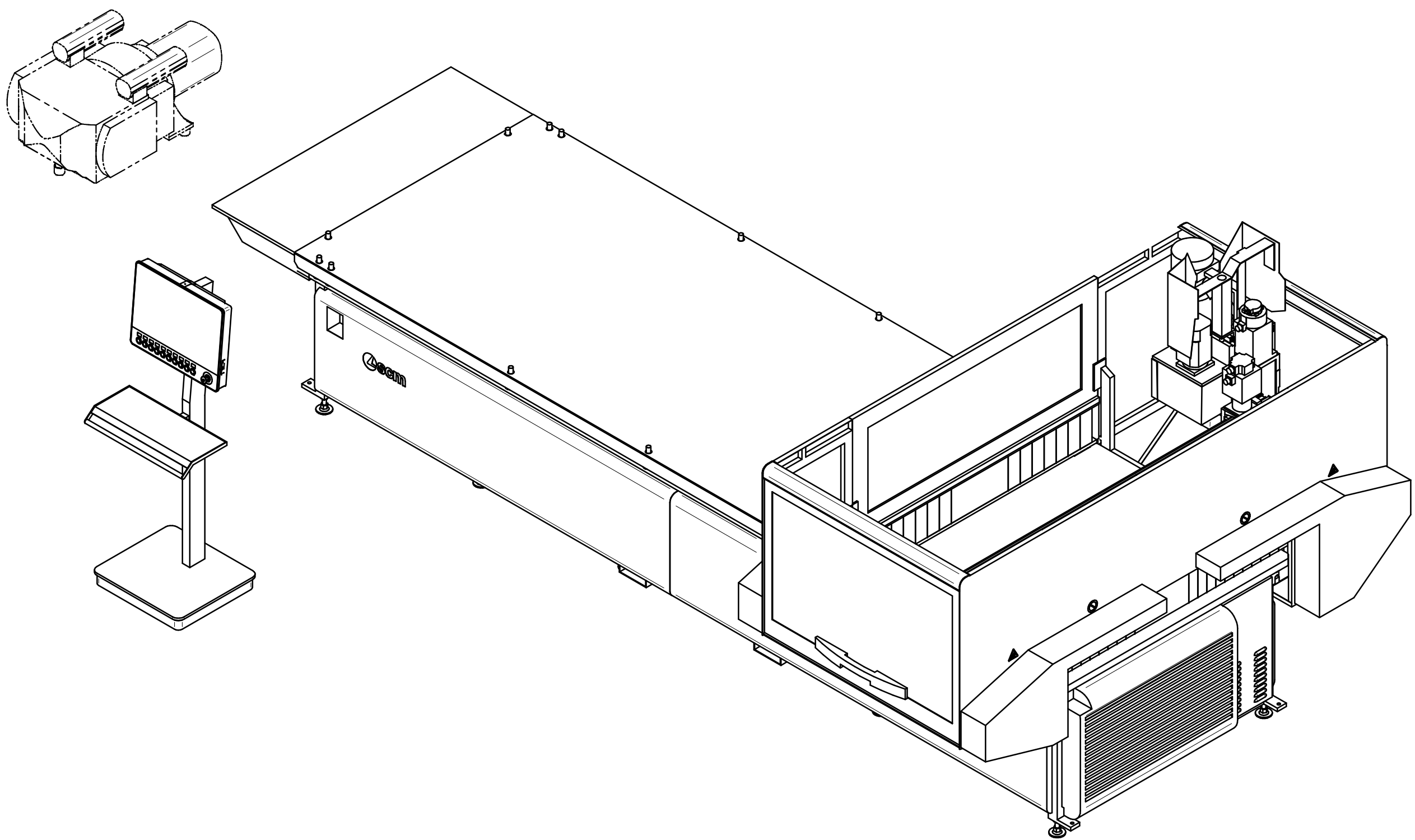
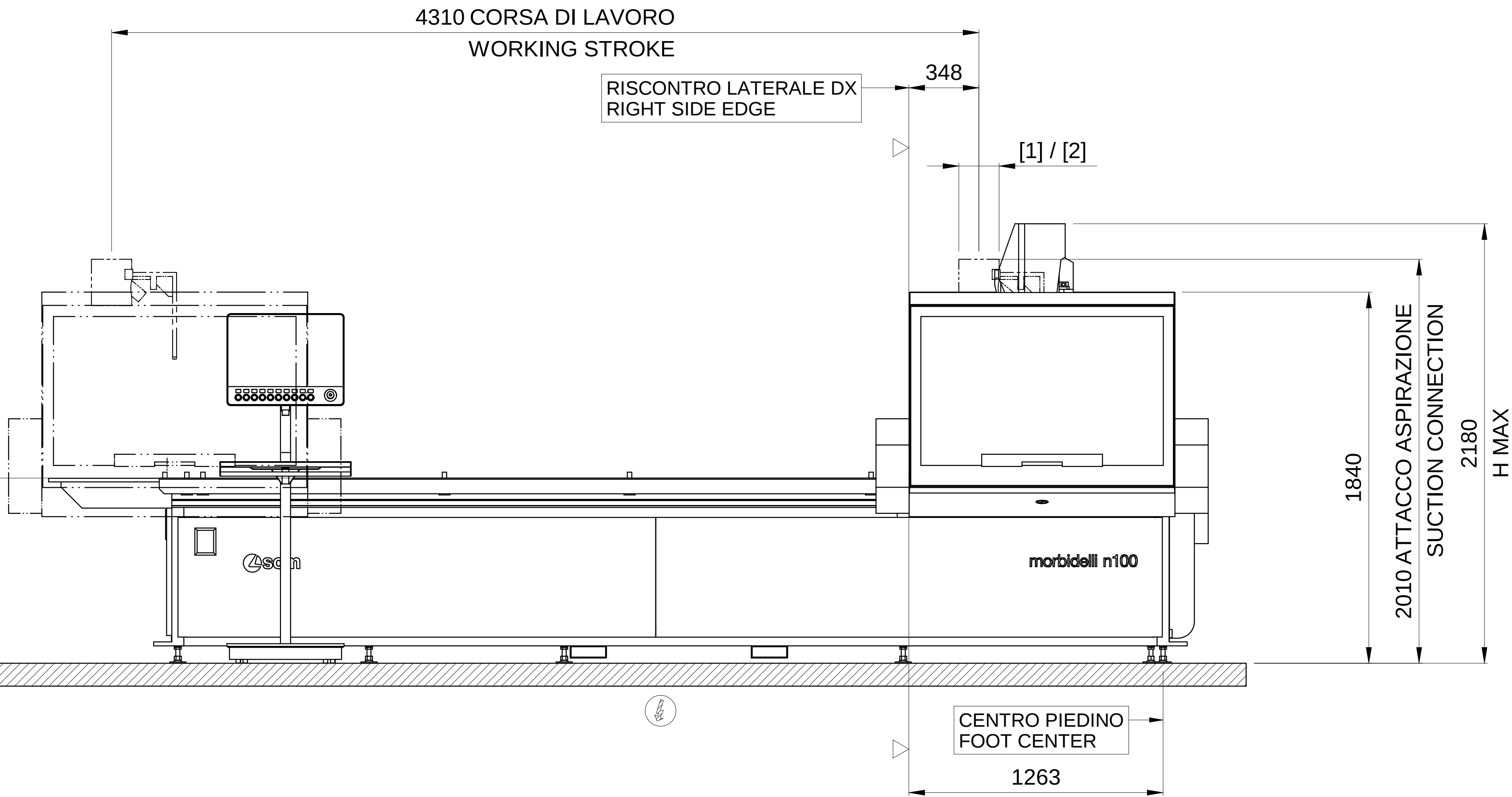


PER IL POSIZIONAMENTO DELLE POMPE DEL VUOTO VEDI TABELLA SOTTO  
FOR THE POSITIONING OF VACUUM PUMPS SEE TABLE BELOW

PIANO DI LAVORO  
WORKING EDGE



PIANO DI LAVORO  
WORKING EDGE



EXTRA INGOMBRO DA CONSIDERARE CON POMPA INTERNA BASAMENTO  
EXTRA DIMENSIONS TO CONSIDER WITH INTERNAL FRAME PUMP

POSIZIONE CONSIGLIATA  
ATTACCO ASPIRAZIONE  
CON USCITA DALLA  
MACCHINA IN VERTICALE  
RECOMMENDED POSITION  
INTAKE CONNECTION  
WITH VERTICAL EXIT  
FROM THE MACHINE

CONSOLE  
CARRELLATA  
MOBILE  
PANEL

CON FORATRICE  
A MANDRINI ORIZZONTALI  
WITH BORING HEAD  
WITH HORIZONTAL SPINDLES

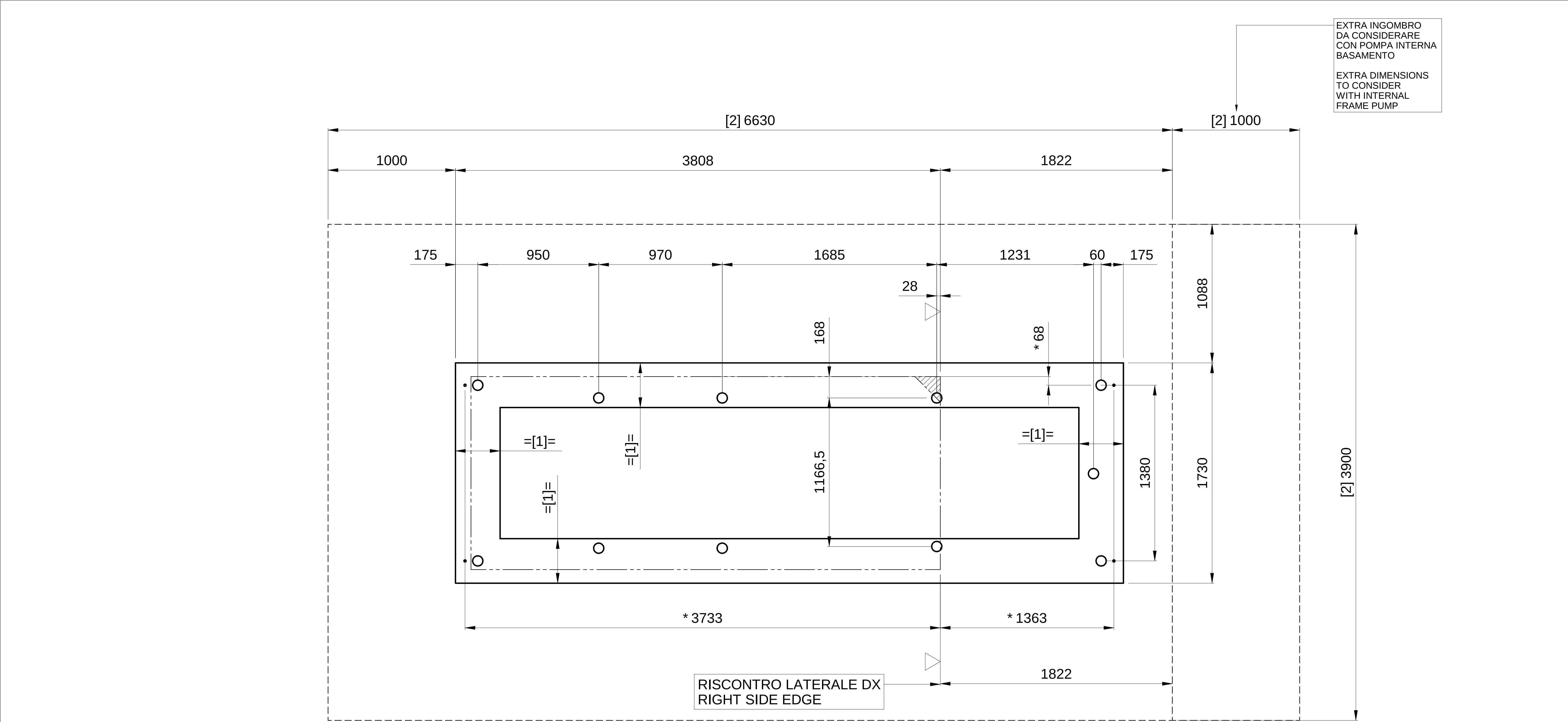
- ⚡ : CONNESSIONE DI RETE (NET CONNECTION)
- 🔌 : ALLACCIAMENTO LINEA ELETTRICA (ELECTRICITY CONNECTION)
- 🌀 : ALLACCIAMENTO ARIA COMPRESSA (COMPRESSED AIR CONNECTION)

(\*) SPAZIO MINIMO RISPETTO AD ELEMENTI/PARETI MOBILI/IMMOBILI  
MINIMUM AREA COMPARED TO FURNITURE / REAL ESTATE ELEMENTS / WALLS

|                             |                             |             | POSIZIONE POMPE DEL VUOTO / VACCUM PUMPS POSITION |                    | SISTEMA DI ASPIRAZIONE (INTAKE SYSTEM)                    |                |                |  |
|-----------------------------|-----------------------------|-------------|---------------------------------------------------|--------------------|-----------------------------------------------------------|----------------|----------------|--|
| NUMERO POMPE / PUMPS NUMBER | PORTATA TOTALE / TOTAL FLOW | CODICE CODE | INTERNO BASAMENTO / INSIDE MACHINE FRAME          | ESTERNA / EXTERNAL |                                                           | [ 1 ]          | [ 2 ] •        |  |
| 1                           | 250/300 m³/h 50/60 Hz       | 630356      | X                                                 |                    | Aspirazione: n° bocche, Ø (Exhaust System: n° of outlets) | N°1, Ø200 [mm] | N°1, Ø250 [mm] |  |
| 2                           | 500/600 m³/h 50/60 Hz       | 630375      | X                                                 |                    | Velocità di flusso (Flow Speed)                           | 25 [m/s]       | 25 [m/s]       |  |
| 3                           | 750/900 m³/h 50/60 Hz       | 630464      |                                                   | X                  | Portata 1 bocca di aspirazione (Exhaust Outlet Capacity)  | 2800 [m³/h]    | 4400 [m³/h]    |  |
| 4                           | 1000/1200 m³/h 50/60 Hz     | 630465      |                                                   | X                  | Valore depressione bocca (Depression value outlet)        | 2900 [Pa]      | 2900 [Pa]      |  |

| DATI TECNICI MACCHINA STD (TECHNICAL SPECIFICATIONS STD) |              |                                                                 |                       |                                                         |             |
|----------------------------------------------------------|--------------|-----------------------------------------------------------------|-----------------------|---------------------------------------------------------|-------------|
| CARATTERISTICHE GENERALI (GENERAL CHARACTERISTICS)       |              | CARATTERISTICHE ELETTRICHE (ELECTRICAL CHARACTERISTICS)         |                       | ALIMENTAZIONE ARIA COMPRESSA (AIR SUPPLY)               |             |
| Peso Corpo Macchina (Body Machine Weight)                | PACKING LIST | Assorbimento macchina (A) (Electrical input [A]) (tol. +/- 10%) | VEDI SCHEMA ELETTRICO | Pressione esercizio aria compressa (Working pression)   | 6 [bar]     |
|                                                          |              | Tensione Nominale (Voltage)                                     | VEDI SCHEMA ELETTRICO | Consumo Aria Medio (Average Compressed Air Consumption) | 200 [l/min] |
|                                                          |              |                                                                 |                       | Consumo Aria di Punta (Air Consumption Peak)            | 385 [l/min] |

|                                                                                                                       |           |                    |
|-----------------------------------------------------------------------------------------------------------------------|-----------|--------------------|
| <br>BRILLIANT SOLUTIONS FOR WOOD | PROJECT:  |                    |
|                                                                                                                       | CODE:     | 006398_MA          |
|                                                                                                                       | TYPE:     | CNC WORKING CENTER |
|                                                                                                                       | BRAND:    | SCM PRATIX S15B    |
|                                                                                                                       | DESIGNER: |                    |
|                                                                                                                       | DATE:     |                    |
|                                                                                                                       | FILE:     |                    |



[1] FONDAZIONE A STRISCIA LARGHEZZA MINIMA 350 mm(TRANNE DOVE DIVERSAMENTE INDICATO)  
LA FONDAZIONE (DIMENSIONE E SPESSORE) DEVE ESSERE REALIZZATA ADEGUATA ALLE NECESSITA' E DEVE  
MANTENERE INALTERATE LE FUNZIONALITA' PER L'INTERA VITA UTILE DEL MACCHINARIO  
L'ESECUZIONE DELLE FONDAMENTA E' A CURA E RESPONSABILITA' DEL CLIENTE

FOUNDATION WITH STRIP MINIMUM 350 mm WIDTH (EXCEPT WHERE OTHERWISE INDICATED)  
THE FOUNDATION (DIMENSION AND THICKNESS) MUST BE REALIZED FOR THE NEEDS AND MUST  
KEEP ITS FUNCTIONALITIES FOR THE ENTIRE USE OF THE MACHINE  
THE EXECUTION OF THE FUNDAMENTALS IS FOR THE CUSTOMER'S CARE AND RESPONSIBILITY

\* = PUNTI FISSAGGIO MACCHINA A PAVIMENTO  
(PREVEDERE NEI PUNTI INDICATI DI ANCORAGGIO AL SUOLO  
L'ESECUZIONE DEI FORI DI ALLOGGIAMENTO TASSELLI FINO  
A 250mm DI PROFONDITA')

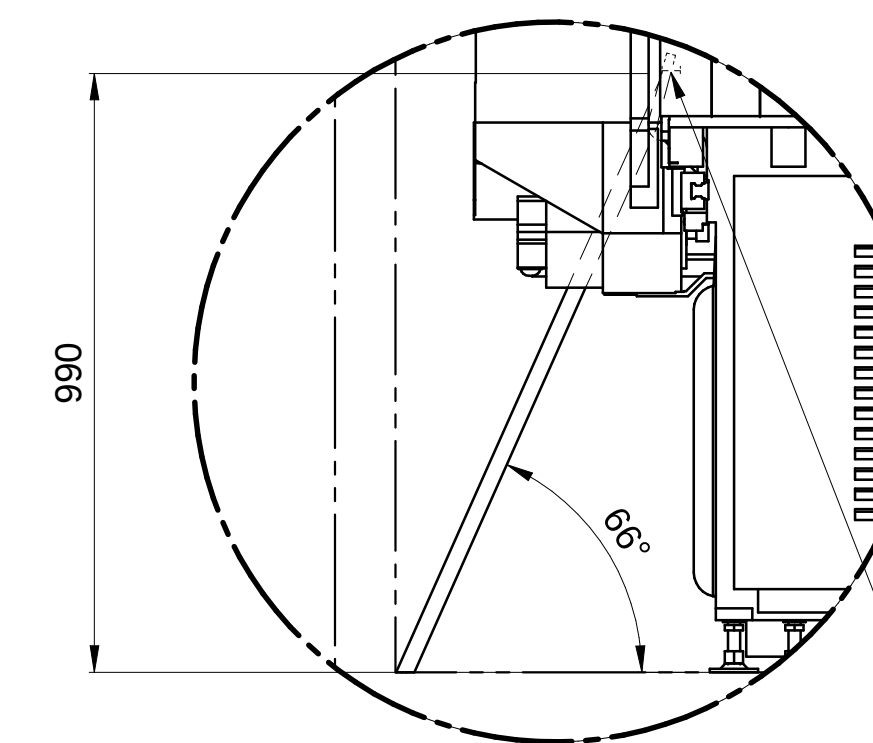
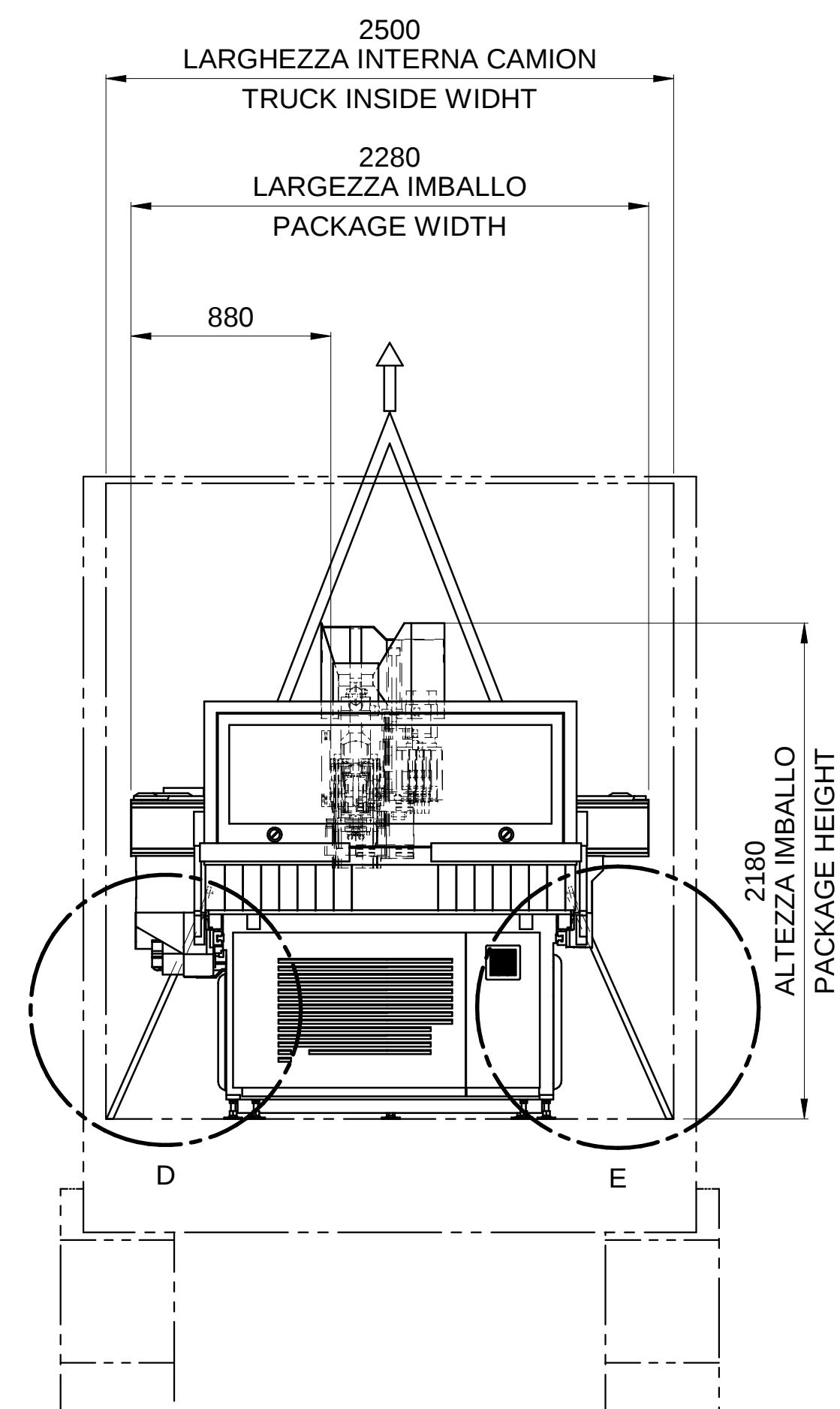
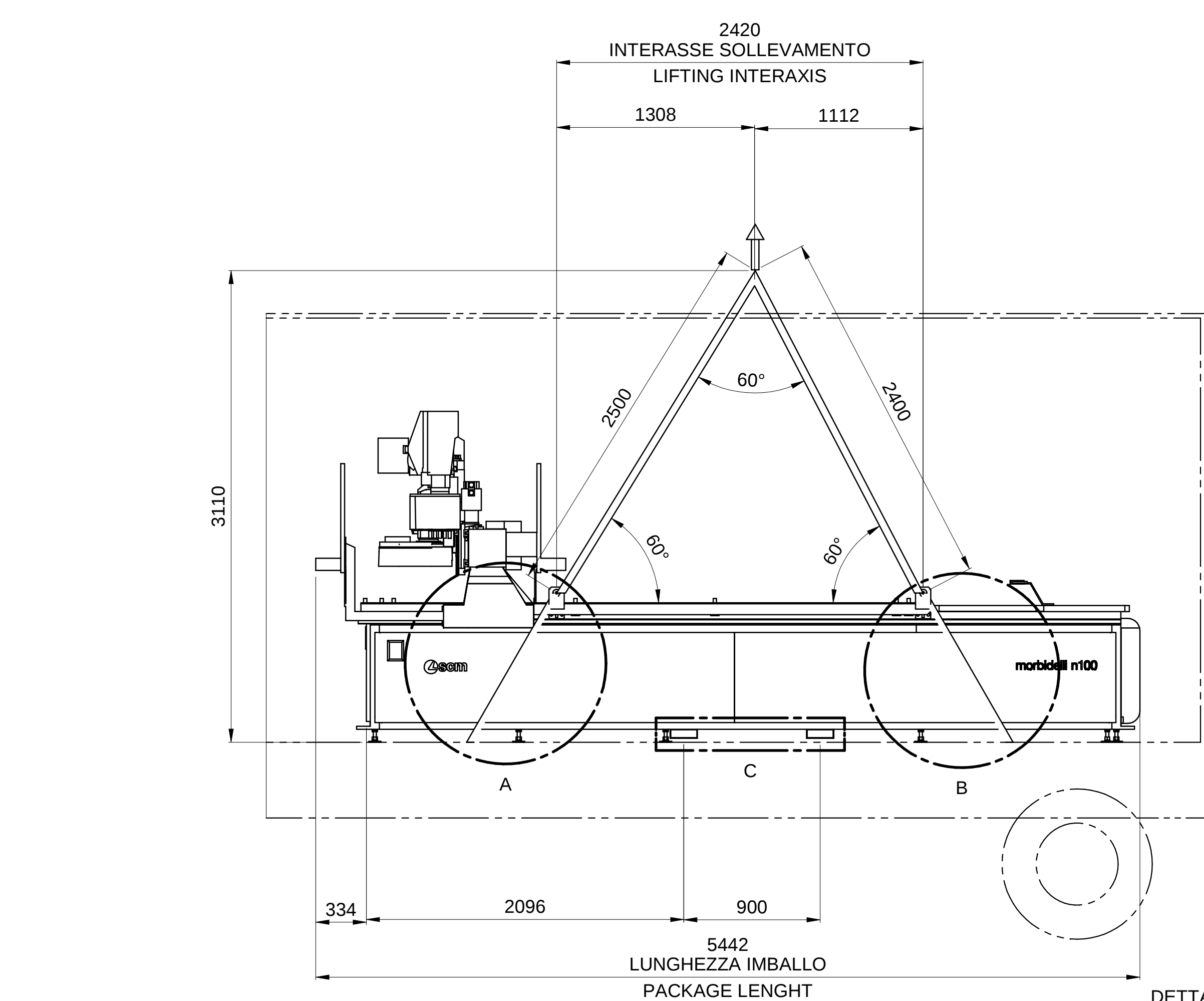
\* = MACHINE FIXING POINTS ON THE FLOOR  
(PROVIDE THE EXECUTION OF THE HOUSING HOLES FOR PLUGS UP  
AT 250mm DEPTH ON THE ANCHORING TO THE GROUND  
INDICATED POINTS)

[2] SPAZIO MINIMO NECESSARIO DA ELEMENTI/PARETI MOBILI/IMMOBILI

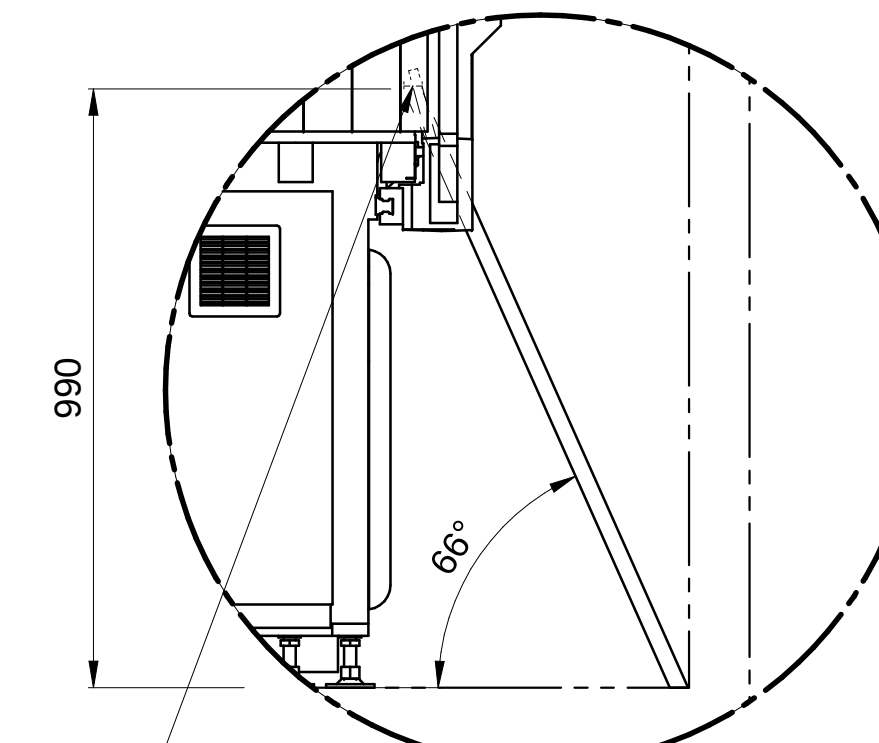
MINIMUM SPACE NECESSARY FOR FURNITURE / REAL ESTATE ELEMENTS / WALLS

| CARATTERISTICHE PAVIMENTO/FLOOR CHARACTERISTICS                                                                                                 |                       |
|-------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|
| Cedimento differenziale massimo ammissibile/Admissible floor differential vertical displacement                                                 | 0.02 mm / m           |
| Tolleranza planarità del pavimento ad uso industriale UNI 11146:2005/Tolerance on flatness of the floor for industrial use UNI 11146:2005       | 6 mm/4 m              |
| Tolleranza orizzontalità del pavimento ad uso industriale UNI 11146:2005/Tolerance horizontality of the floor for industrial use UNI 11146:2005 | 25 mm 50m / 15 mm 10m |
| Peso Max su singolo piede del basamento macchina (Maximun weight on a single foot of machine frame)                                             | 6000 [N]              |

|                                                                                                                       |           |                    |
|-----------------------------------------------------------------------------------------------------------------------|-----------|--------------------|
| <br>BRILLIANT SOLUTIONS FOR WOOD | PROJECT:  |                    |
|                                                                                                                       | CODE:     | 006398_MA          |
|                                                                                                                       | TYPE:     | CNC WORKING CENTER |
|                                                                                                                       | BRAND:    | SCM PRATIX S15B    |
|                                                                                                                       | DESIGNER: |                    |
|                                                                                                                       | DATE:     |                    |
|                                                                                                                       | FILE:     |                    |



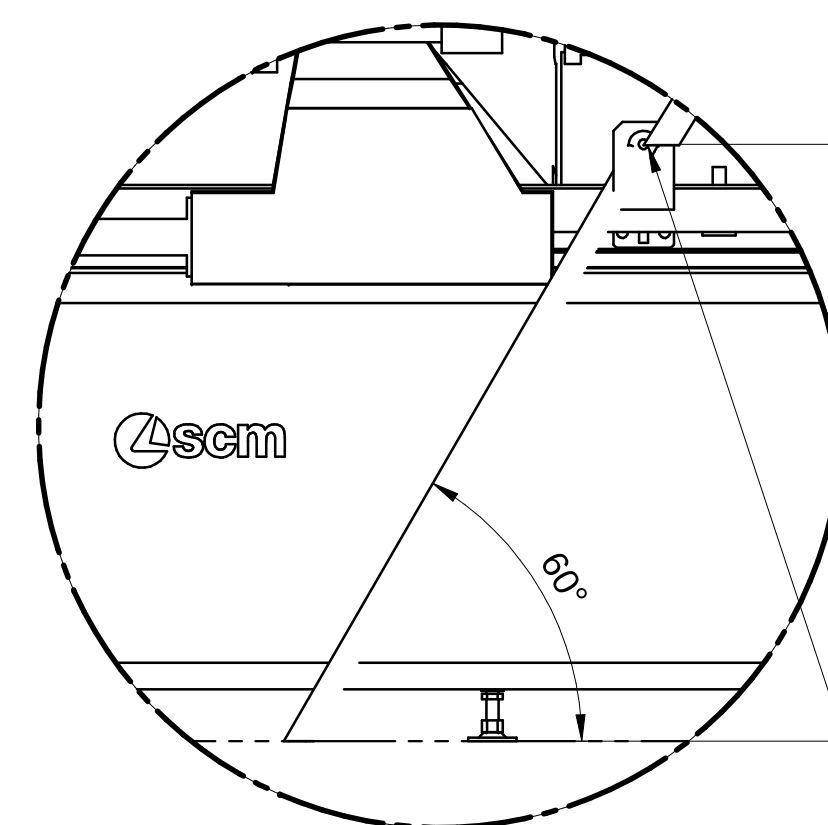
DETTAGLIO D



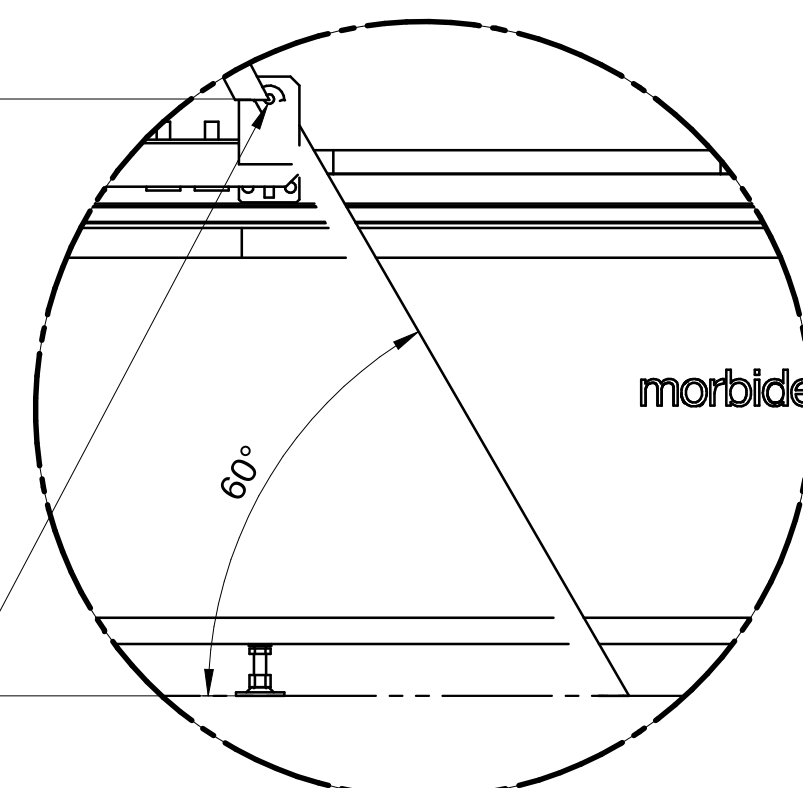
DETTAGLIO E

POSIZIONE DEI PUNTI  
LATO SINISTRO E DESTRO  
PER STAFFAGGIO  
MACCHINA SU CAMION

LEFT AND RIGHT SIDES  
POINTS POSITION  
FOR MACHINE BRACKET  
ON TRUCK



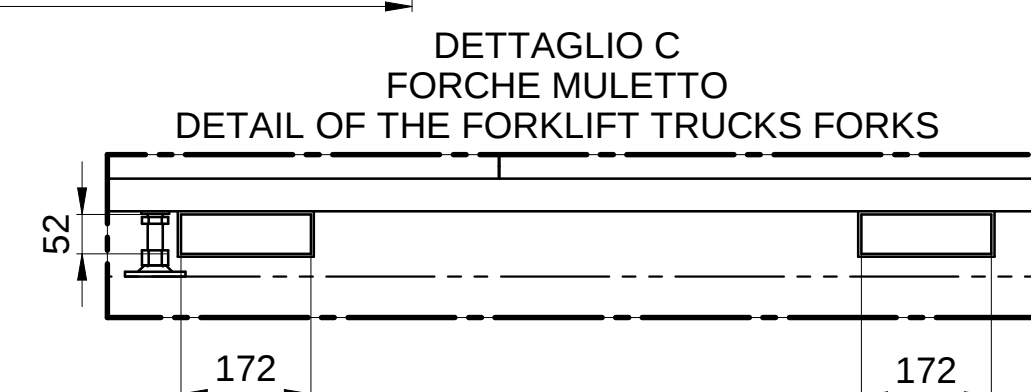
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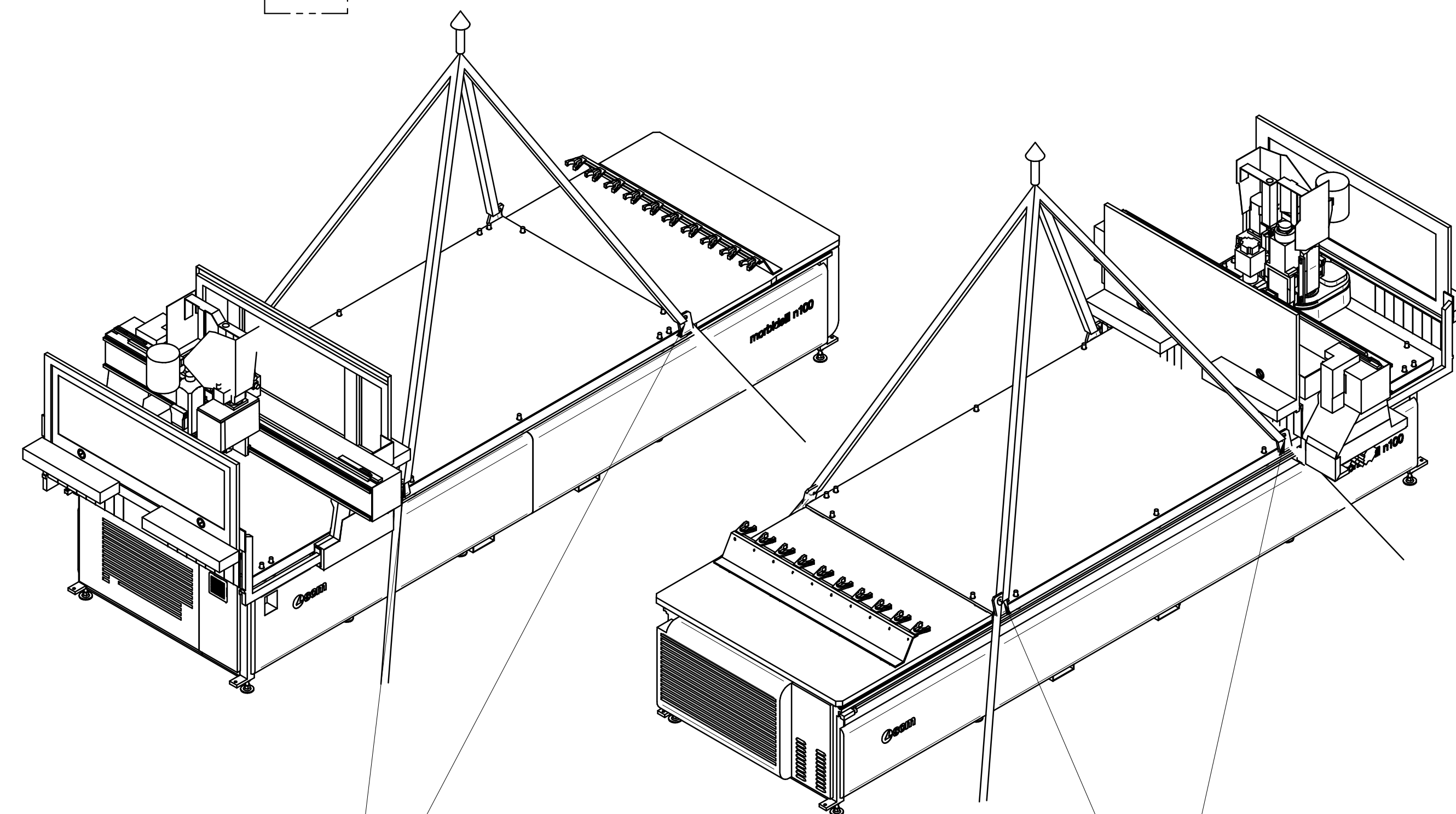
DETTAGLIO B

POSIZIONE PUNTI  
ANTERIORI PER STAFFAGGIO  
MACCHINA SU CAMION

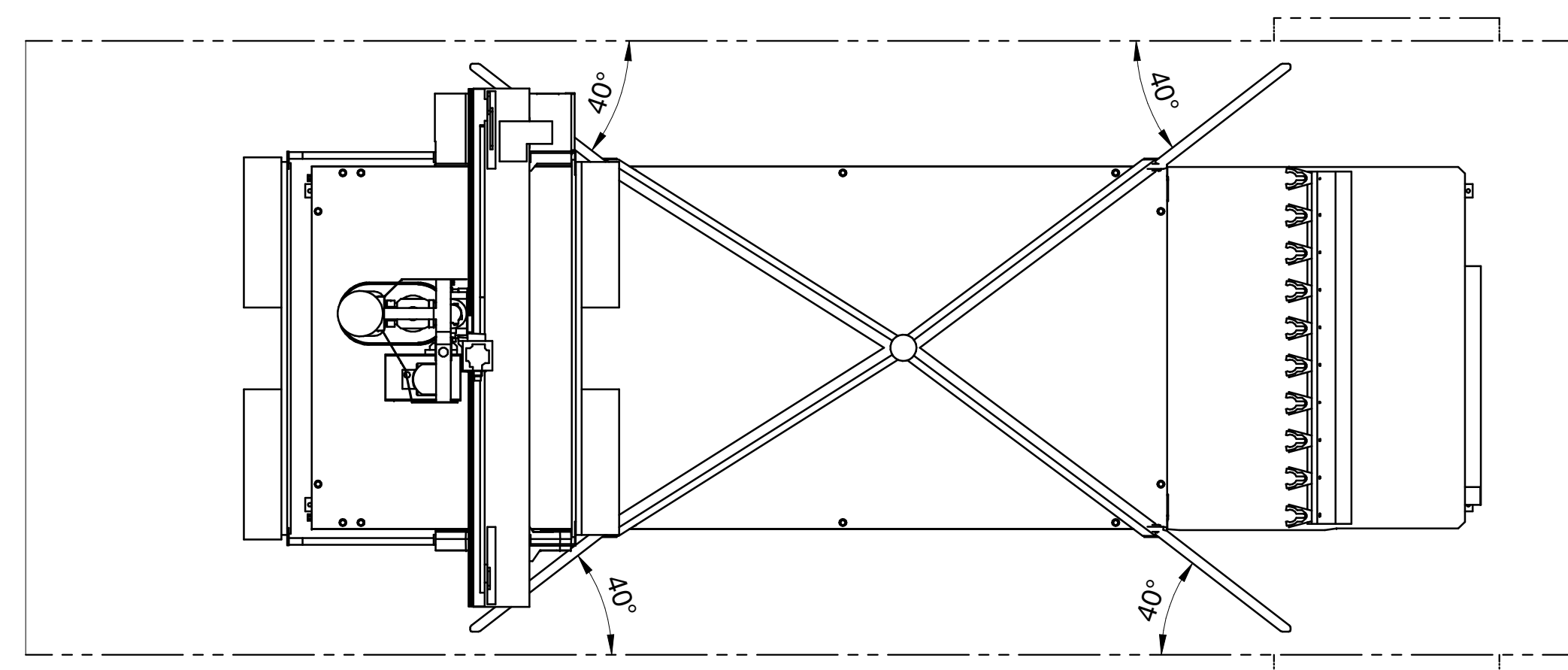
FRONT POINTS POSITION  
FOR MACHINE BRACKET  
ON TRUCK



DETTAGLIO C  
FORCHE MULETTO  
DETAIL OF THE FORKLIFT TRUCKS FORKS



PUNTI DI ANCORAGGIO MACCHINA A PIANALE CAMION  
MACHINE ANCHORING POINTS FOR TRUCK PLATFORM



**FerWood®**  
BRILLIANT SOLUTIONS FOR WOOD

|           |                    |
|-----------|--------------------|
| PROJECT:  |                    |
| CODE:     | 006398_MA          |
| TYPE:     | CNC WORKING CENTER |
| BRAND:    | SCM PRATIX S15B    |
| DESIGNER: |                    |
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| FILE:     |                    |